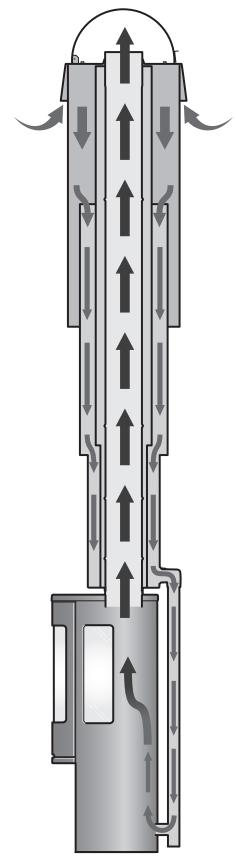
INSTALLATION INSTRUCTION

Chimney system
- with supply air
C800 Style









PERFORMANCE DECLARATION

No. P450-CPR-130626-SE-1



PRODUCT

Product type Multi wall chimney system in metal, T450-N1-D-Vm-L50080-G50

Type designation Premodul

Intended use Chimney for fireplaces with a maximum flue gas temperature of 450°C

Fuel Wood, gas CE declaration of conformity issued 2013

MANUFACTURER

Name NIBE AB / Contura
Address Box 134, Skulptörvägen 10
SE-285 23 Markaryd, Sweden

CHECKS

According to AVCP System 2+ European Standard EN 1856-1:2009

Notified body The SP Technical Research Institute of Sweden, NB 0402, has issued EC certificate 0402-CPD-220311

DECLARED PERFORMANCE

Essential characteristics	Performance	Harmonised technical specification
Minimum safe distance to combustible material	50 mm According to the given conditions in the installation instructions.	
Fire resistance	T450-G50	
Air tightness class	N1	EN 1856-1:2009
Resistance to chemicals	No	
Resistance to corrosion	NPD	
Resistance to chimney fire	Pass	
Compression strength	Up to 15 m chimney length	
Flow resistance	Chimney pipe 0.001 m, Bend 30°: 0.2, Bend 45°: 0.3	
Heat resistance	0.36 m ² K/W at 550°C	
Frost resistance	Pass	
Lateral routing	Maximum 4 m between mountings when side routing 27°/38°/45°.	
Tensile strength	0.5 kN	
Wind load	Max. length over the last support 2 m Max. distance between the supports 2.5 m	

The undersigned is responsible for the manufacture and for conformity with the declared performance.

 $\textbf{Niklas Gunnarsson}, \, \texttt{Business Area Manager NIBE STOVES}$

Markaryd, 1 June 2013



Congratulations on your choice of chimney!

We hope you will get a great deal of pleasure from your new fireplace and chimney system. The most important task of the chimney is to safely remove flue gases.

It is equally important that it works hand in glove with the fireplace and blends into the design of the house.
With the Premodul chimney system, you are safe on both counts.

Premodul is manufactured in Markaryd in Småland. It fits all stoves and fireplaces, meets CE conformity and is tested by SP, Swedish National Testing and Research Institute. For your safety we provide a 25 year warranty.

Read through these installation instructions carefully before starting installation.

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Manufacturer's declaration

Manufacture of the product has taken place in accordance with those documents which are the basis for the relevant type approval certification and the required manufacturing checks.

Marking

The type plate must be positioned on the outer mantle of the chimney system. Fill in the installation date and position the plate where it can be read.

Report the installation of a stove to your local authority.

The owner of the house is personally responsible for ensuring compliance with the mandatory safety requirements and must have the installation approved by a qualified inspector. Your local chimney sweep must also be informed about the installation as this will affect the routines for regular chimney-sweeping services. During installation there is a risk of falling from height. We therefore recommend the use of scaffolding or other safety equipment during installation.



Quality approval

The chimney has been tested by the Swedish National Testing and Research Institute and meets the applicable regulations for the CE declaration of conformity.

CE declaration of conformity number: 0402-CPD-220311 Test report: P105827, PX23296, PX23296-01, PX23357-03

General advice

General

We would ask you to read the instructions carefully and keep them safe for future use. This manual contains instructions about how the Premodul chimney system must be installed in a single family residence. Multi occupancy residences have requirements for fire separation cells, and must be carried out according to the relevant building regulations.

The chimney modules consist of an acid resistant inner flue of EN 10 088 1.4404 quality and formed compressed mineral wool insulation that is covered by an outer jacket of painted sheet steel. The chimney can be connected to fireplaces that burn wood or gas and the permitted flue temperature is 450°C.

No special tools are required for sweeping. The chimney is approved without a requirement for integration in an enclosed shaft. The chimney may be enclosed in a shaft if the conditions for safety distances and ventilation are met

Sweeping

It must be possible to sweep the chimney through its whole length and any soot hatches must be easily accessible. Sweep with a flexible steel brush with a diameter of 150 mm.

Goods reception

Check that the goods address is correct and on delivery check that the goods have not been damaged during transport and that the number of packages corresponds to the delivery note. In the event of transport damage, follow the instructions on the delivery note.

Application to local authority

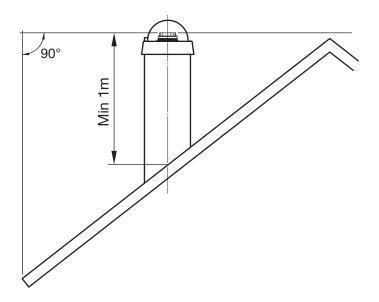
Before installing a firebox or erecting a chimney, it is necessary for you to make an application for permission to your local authority. Ask your local authority for advice regarding regulations and the application.

Structural support

Check that the wood joists are strong enough to bear the weight of the chimney and the stove. The stove and chimney can usually be placed on a normal wooden joist in a single occupancy house, if the total weight does not exceed 400 kg. If in doubt, have a structural engineer assess the weight bearing capacity.

Chimney height above roof level

Building regulations recommend that the mouth of the chimney is 1 m above the roof covering. If there are special conditions the height of the chimney can be established by calculation. A chimney sweep can usually provide this service.



Important!

- Before deciding the location of the chimney, the joists in the ceiling and roof must be located.
- The minimum distance between the outer mantel of fully insulated chimney modules and combustible parts of the building must be at least 30 mm if the space is ventilated.
- Partially insulated chimney modules and start modules with outer diameters 226 mm may only be used in the same room as the fireplace. Minimum distance to combustible material is 75 mm. The transition to fully insulated chimney module may however be integrated in the joists.
- Before the chimney is used, it must be inspected by an authorised inspector.

Technical data and recommendations

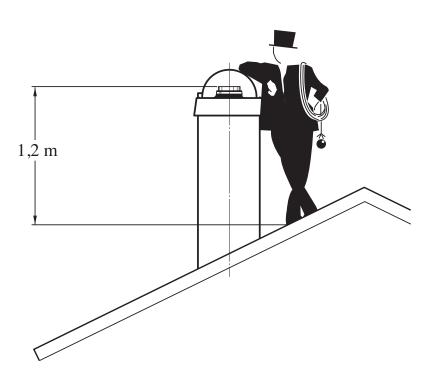
- Internal diameter 150 mm, which gives a cross sectional area of 177 cm2.
- Fully insulated chimney modules have an external diameter of 280 mm and classification code: T450-N1-D-Vm-L50080-G (50)

Partially insulated chimney modules have an external diameter of 226 mm and classification code: T450-N1-D-Vm-L50080-G (75)

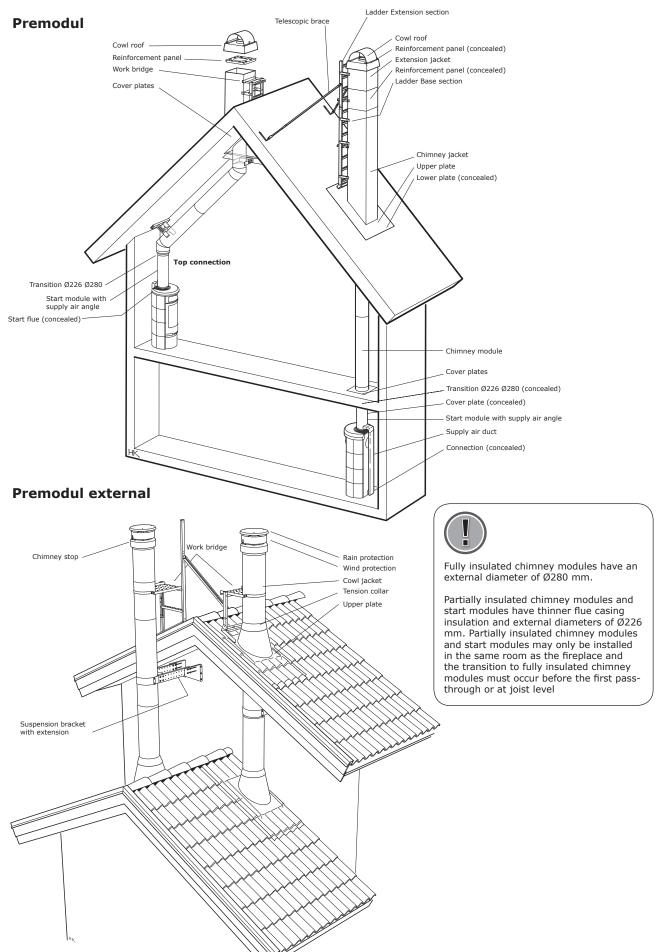
- Weight 12.5 kg/m.
- Shortest recommended chimney length is 3.5 m.
- Maximum 1 m horizontal routing recommended, on the condition that the vertical chimney length is at least 5 m.

Climbing device

A work bridge must be installed if the chimney cowl is higher than 1.2 metres at the climbing location. When the top of the chimney cowl is more than 2 m above the roof, a ladder and braces must be installed.



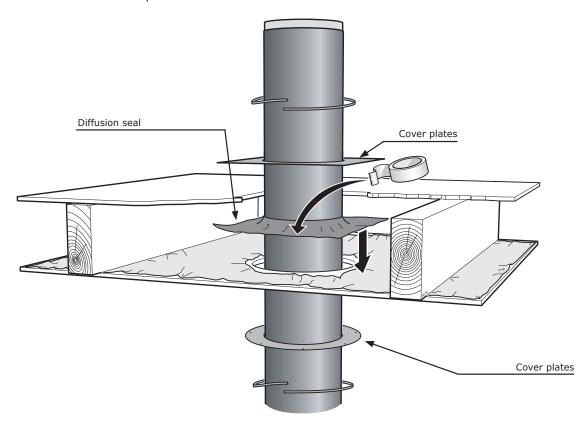
Overview Chimney designations



Premodul

Passing through joists

When making a hole in the roof the sealing layer of plastic film will be broken. In buildings with high standards of air tightness it is recommended that the enclosed diffusion seal is installed over the hole and secured to the plastic foil.



Passing through non-combustible material

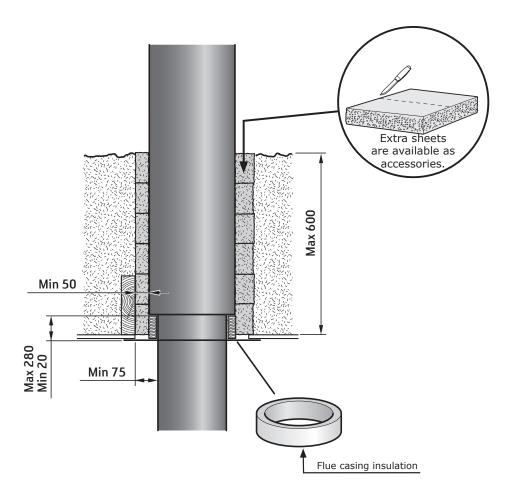
When passing through material that is not combustible and meets fire technical class EI60, no safety distance is required, only a small air gap for clearance is required.



Passing through combustible joists

The dimensions in this section only apply to supply air chimneys. When Transition $\emptyset 226\ \emptyset 280$ is installed in the joists, the insulation nearest the chimney must not be thicker than 600 mm. The partially insulated section must be insulated with the enclosed mineral wool flue casing insulation. Observe the safety distance to combustible

material in accordance with figure. The Transition between the smaller and larger diameter must be placed at a distance of at least 20 mm from the ceiling seal and cover plate. Three sheets of mineral wool are included as standard. Extra sheets are available as accessories.



Making holes in the roof

Mark the centre point for making the hole in the roof using the installation instructions for the relevant fireplace and the requirements for safety distances etc. as a starting point.

The requirements for the size of the hole vary depending on the following conditions.

- The pitch of the roof affects the size of the hole.
- Round cover plate assumes a round hole. Stoves with a square metal jacket that surrounds the chimney all the way up through the ceiling assume a square hole.

To obtain the correct size of hole in a pitched roof, it is recommended to cut out a piece of cardboard corresponding to the required size of hole on a flat roof. Then centre the cardboard disc above the marking for the centre of the chimney. Use a plumb line from the roof to the edge of the cardboard to obtain and mark the correct hole size in the pitched roof.

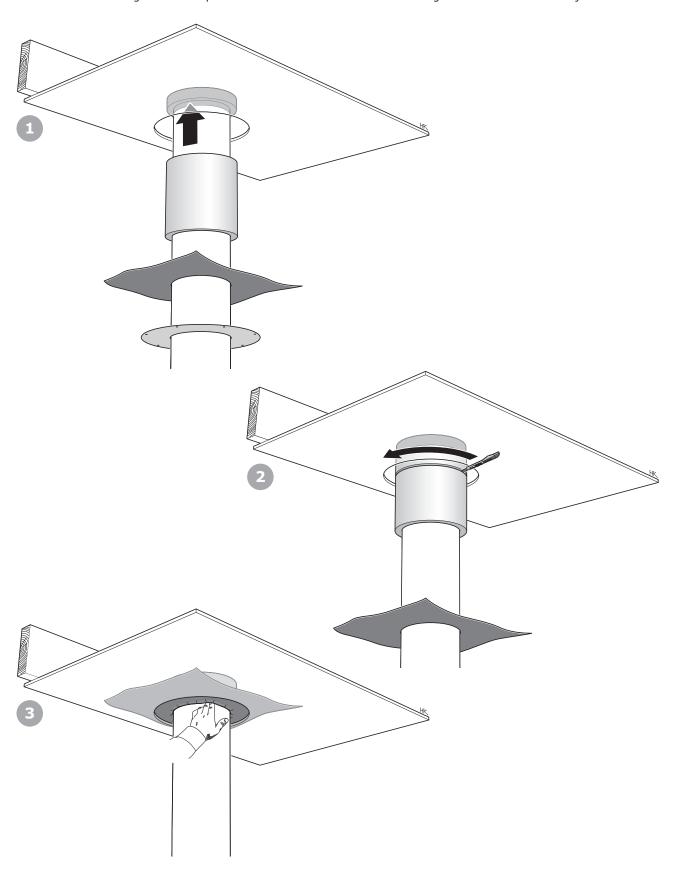


Locate the joists in the ceiling and outer roof before starting to make holes!

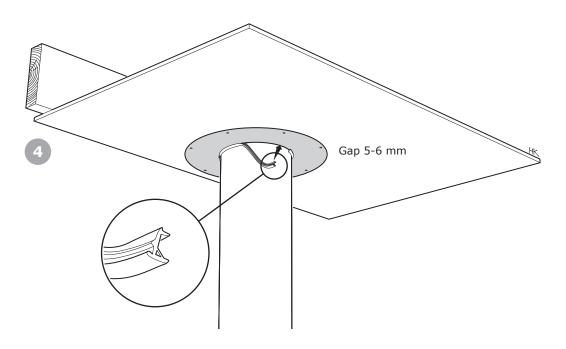
Cover panel and insulating transitions in joists

Thread the cover plate and the diffusion seal around the partially insulated chimney module. Push down the flue casing insulation that fits around the partially insulated chimney modules and install Transition Ø226 Ø280.

- 1. Push the flue casing insulation up to the transition.
- 2. Cut off the flue casing insulation level with the underside of the roof.
- 3. Push up the diffusion seal and press up the inner edge of the diffusion seal between the flue casing insulation and the outer jacket.



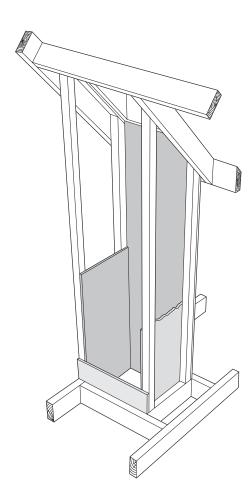
4. Screw the cover plate into place so that a gap of 5-6 mm is maintained to the outer jacket around the chimney. Turn the fins on the compression trim towards the outer jacket and press the trim into place in the gap around the outer jacket. Dampen the trim strip with soapy water to facilitate installation.



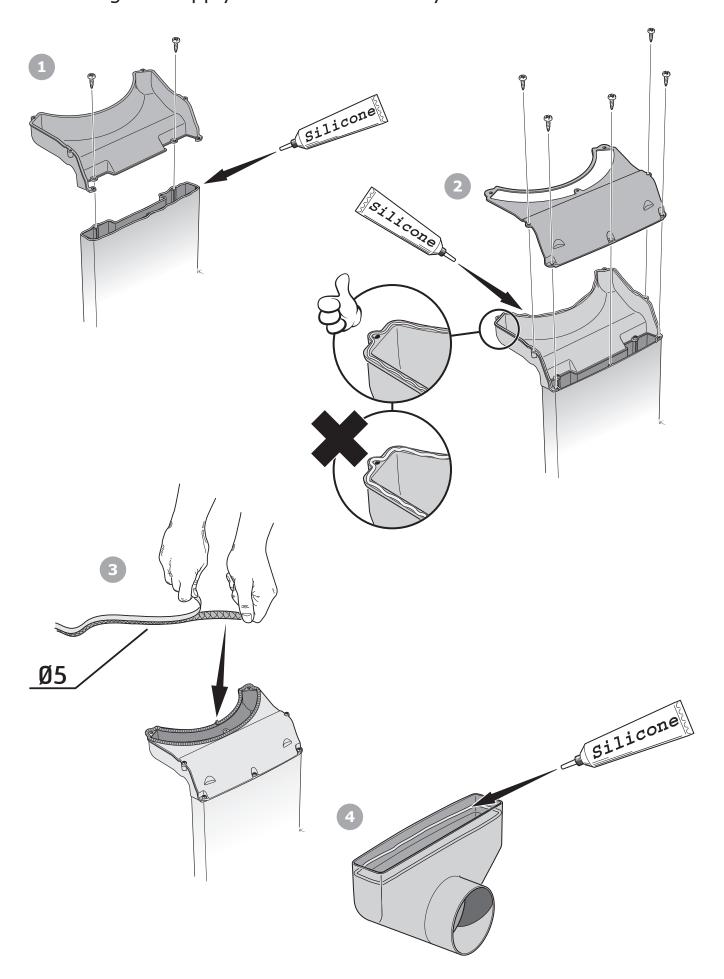
Installation in enclosed shafts

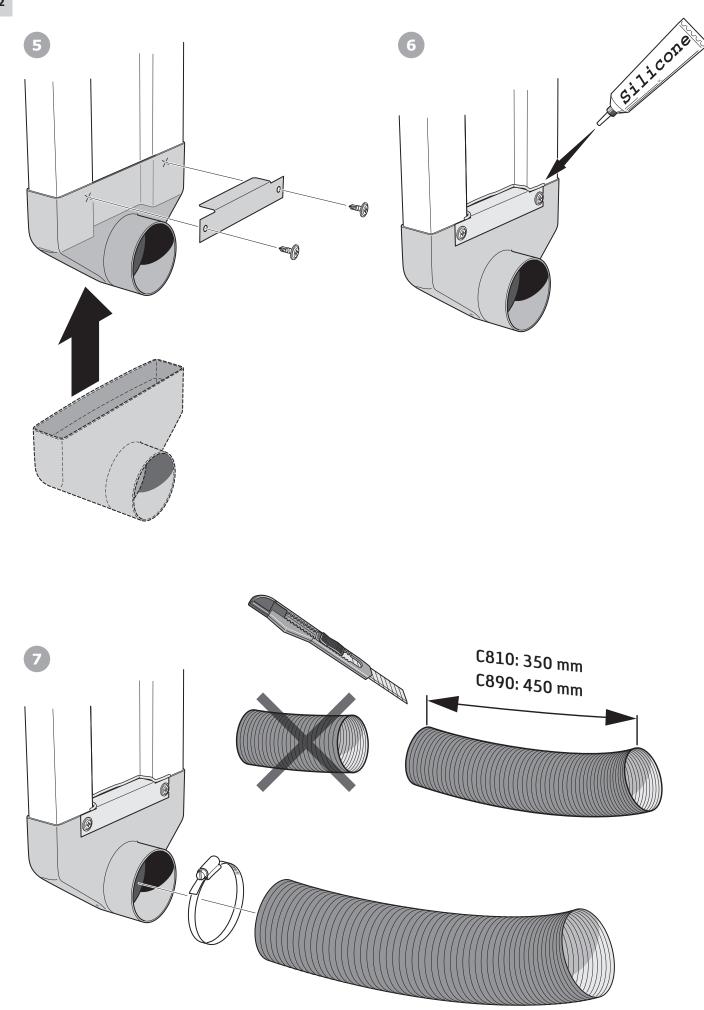
Partial or complete integration of the chimney in an enclosed shaft is permitted. At least two sides of the shaft must be uninsulated and the sides of the shaft may consist of combustible building boards. There should be a vent with an opening of at least 30 cm2 in the lower section of the shaft. The distance between the outer jacket of the chimney and the inside of the shaft must be 50 mm. If the shaft joins to the cowl on the outer roof, venting is via a gap under the cowl roof. If the shaft does not join to the cowl, a vent with an opening of 30 cm2 must be installed high up on the shaft for venting.

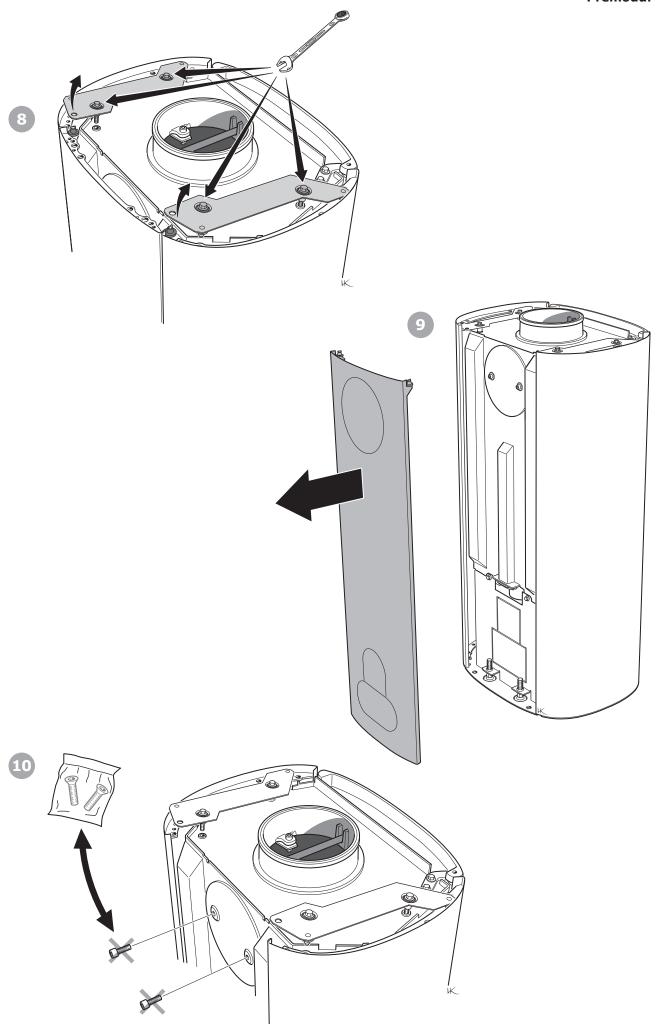
An inspection hatch, measuring 300x300 mm, must be installed in an easily accessible location in the shaft wall to allow inspection of the chimney.



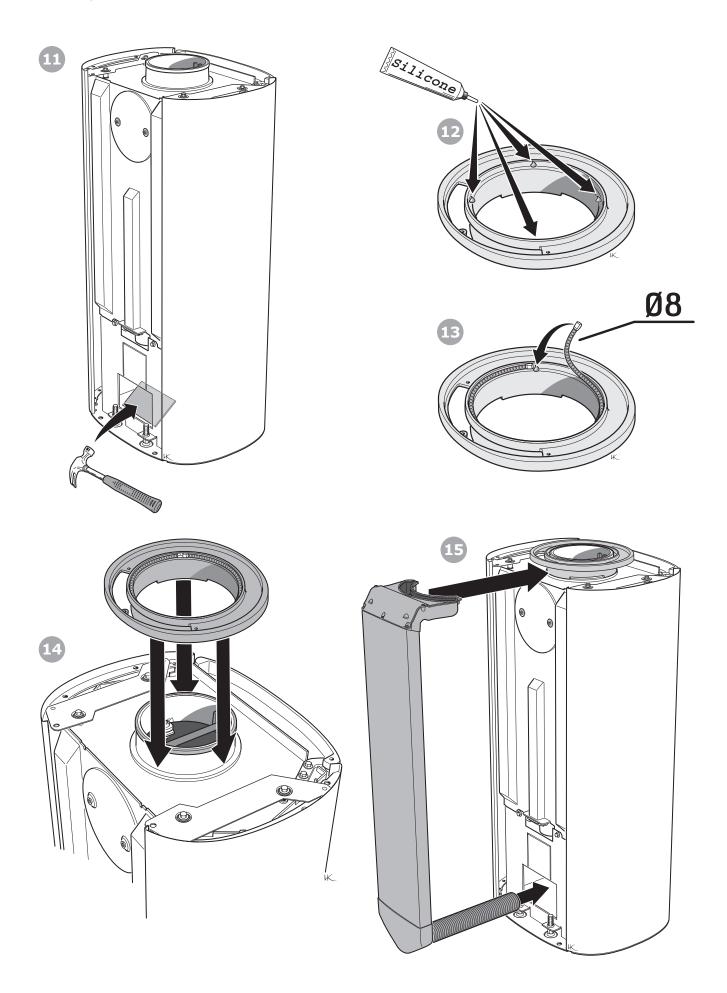
Installing the supply air duct to C800 Style

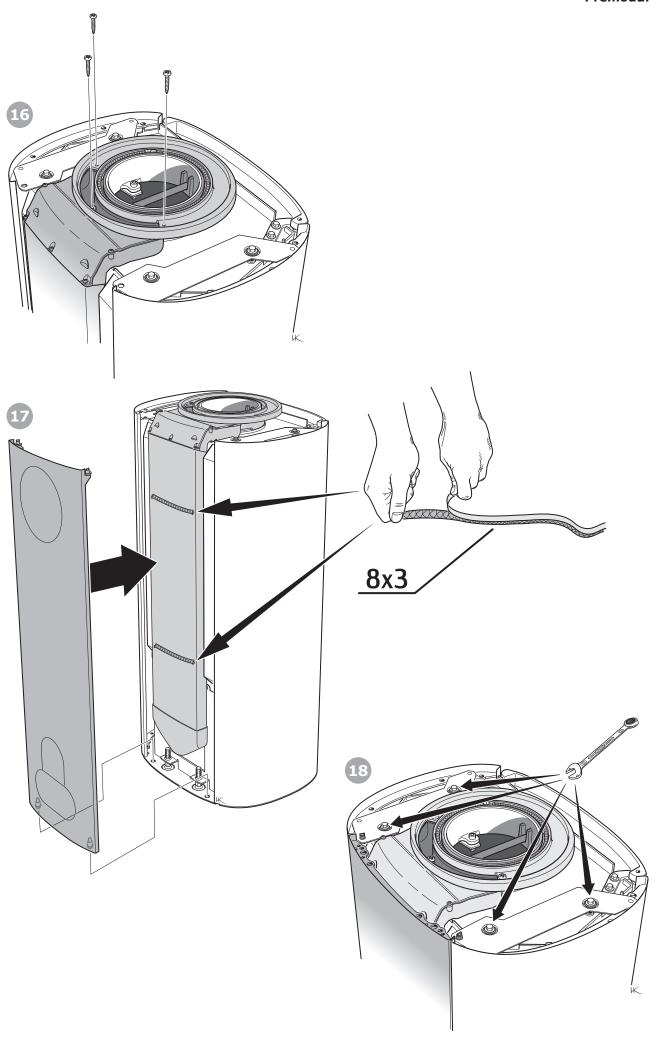


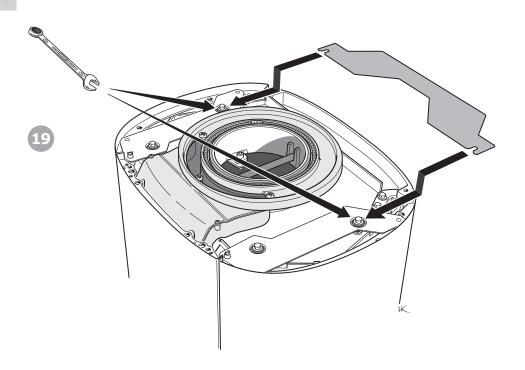


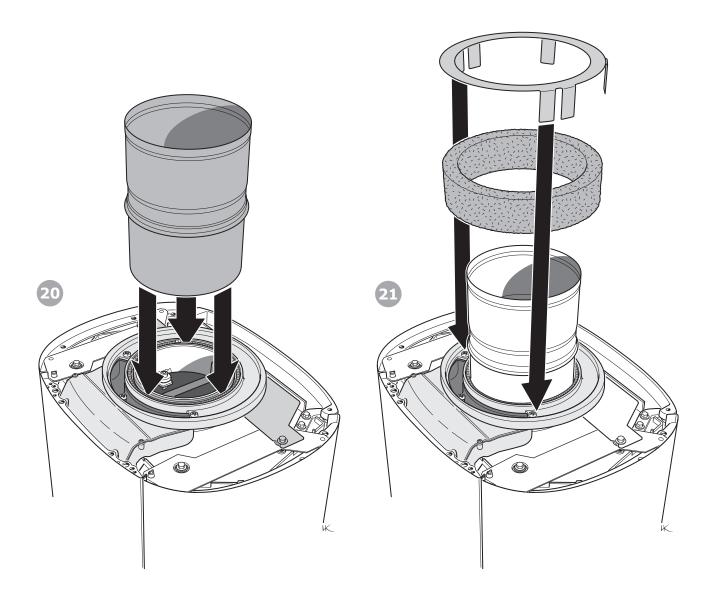


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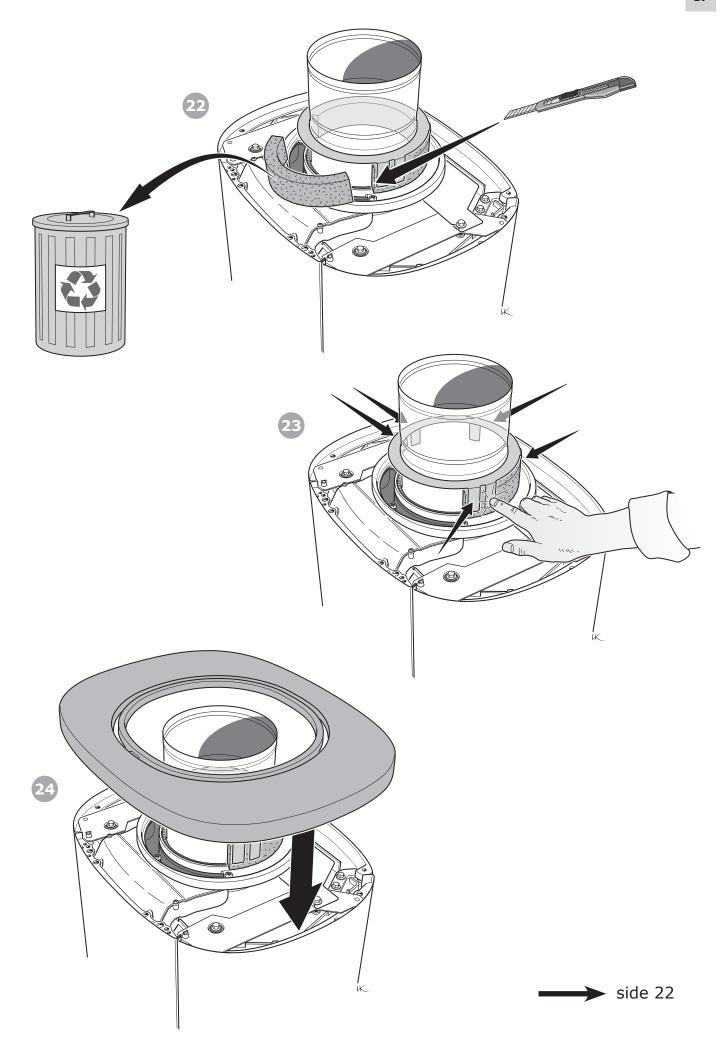




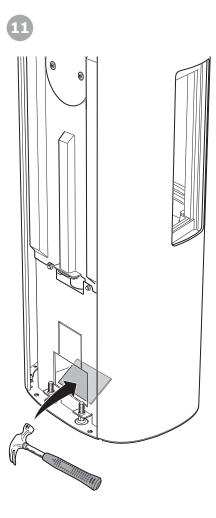


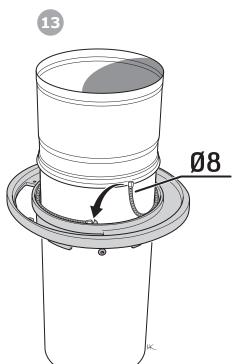


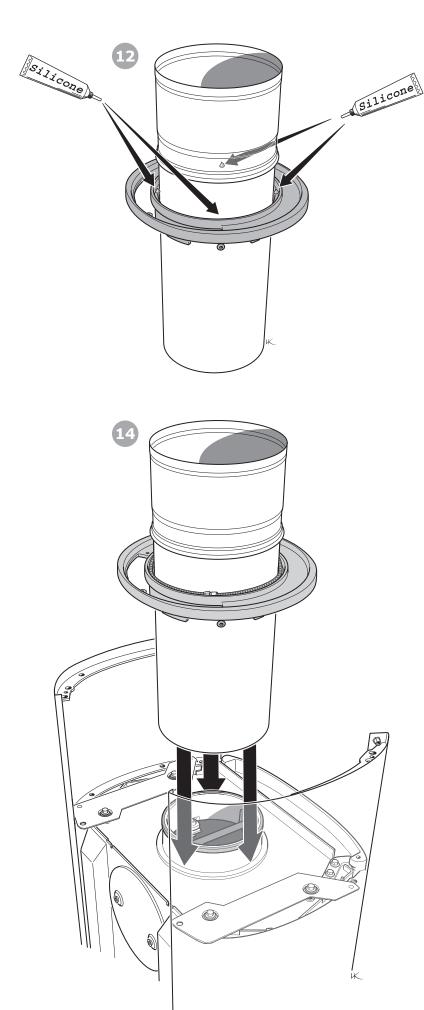


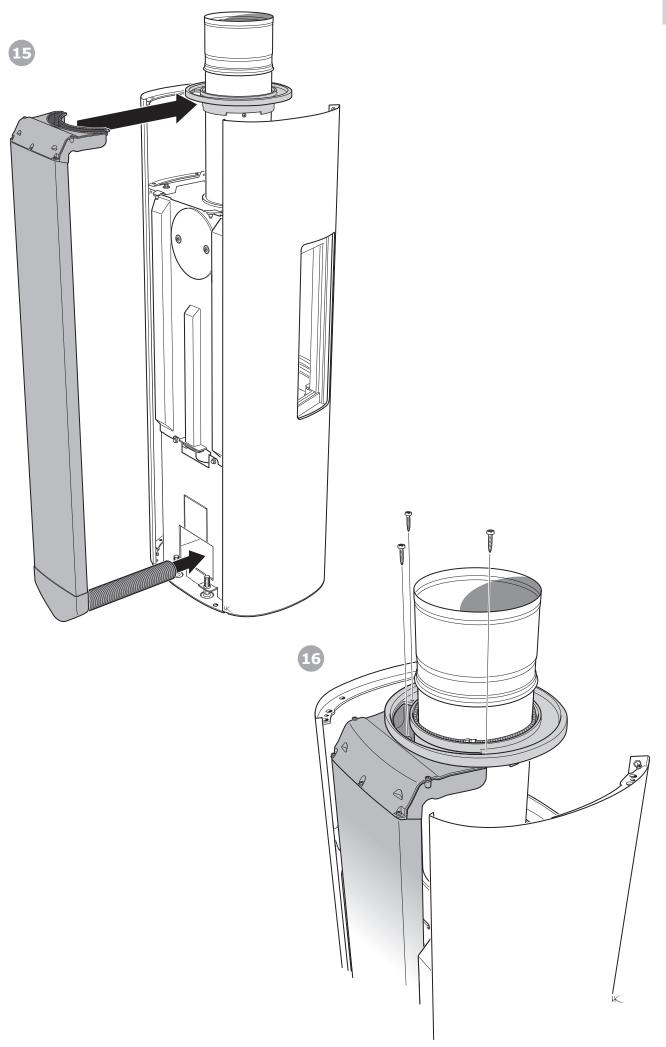


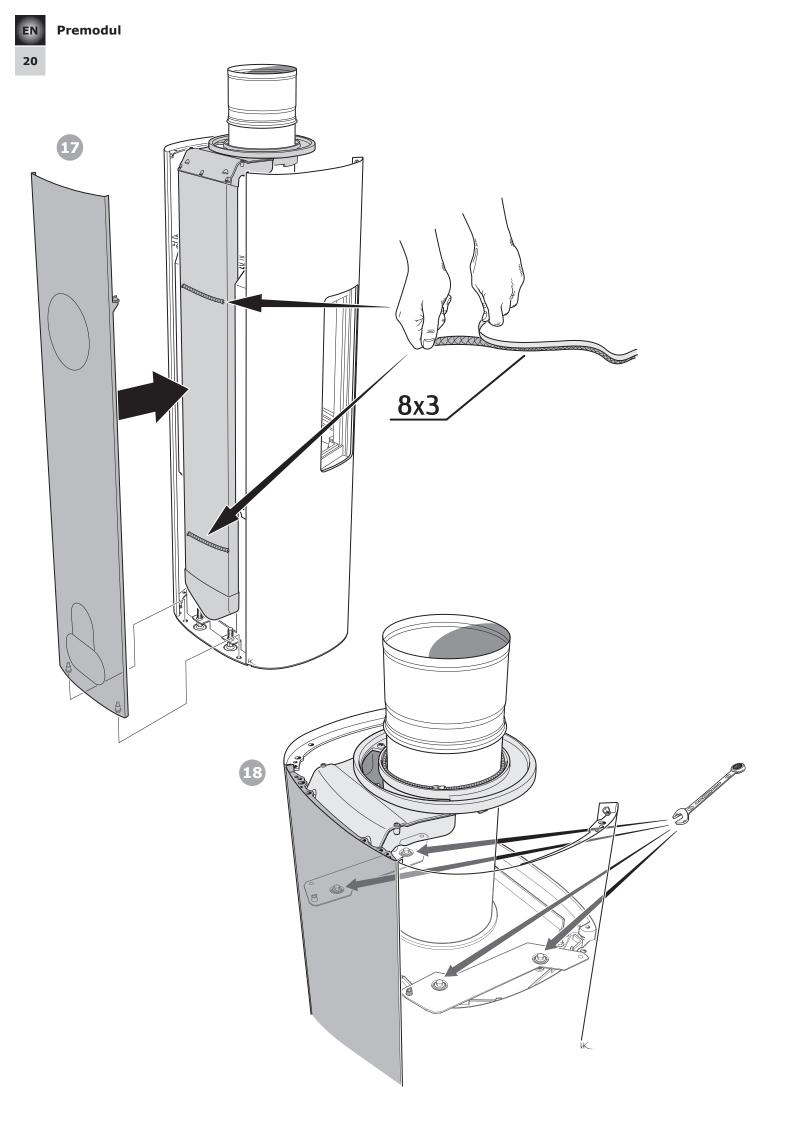
C890/C896

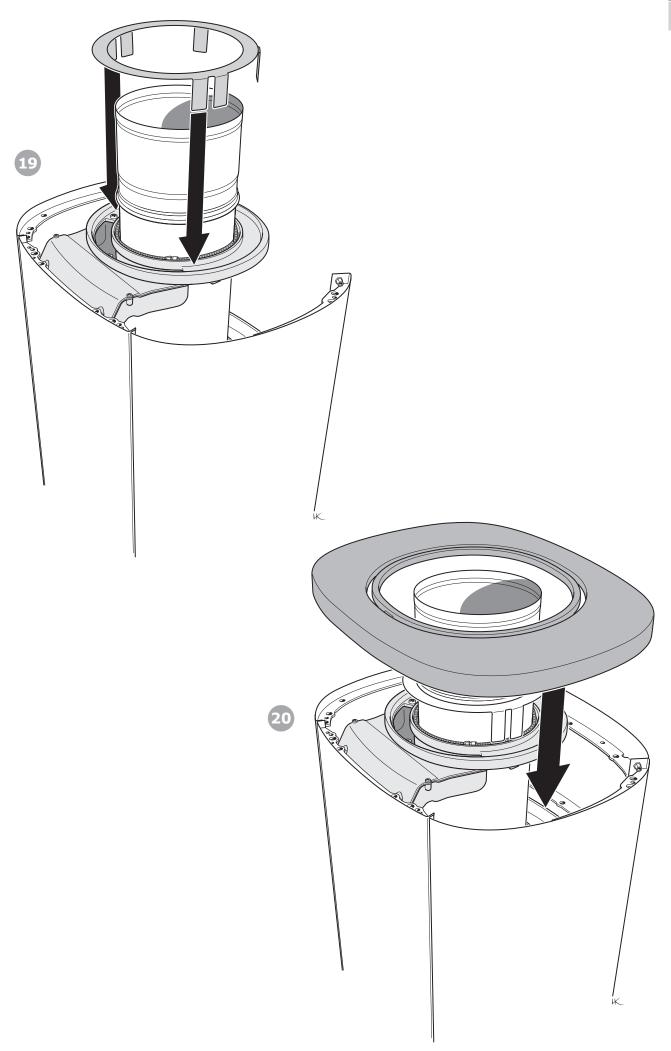


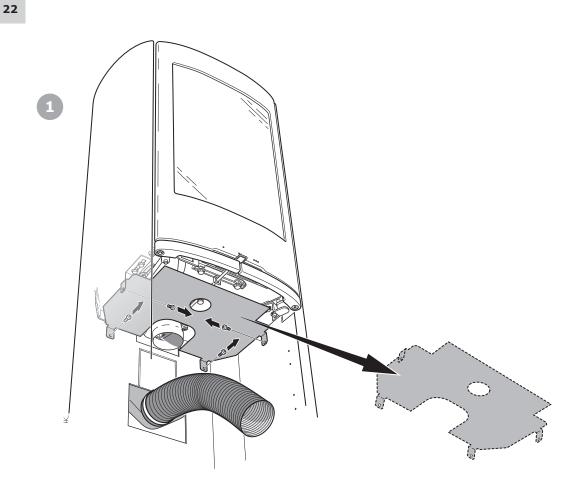


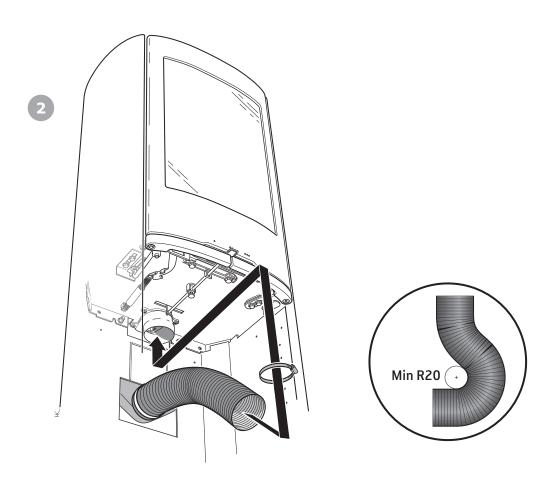




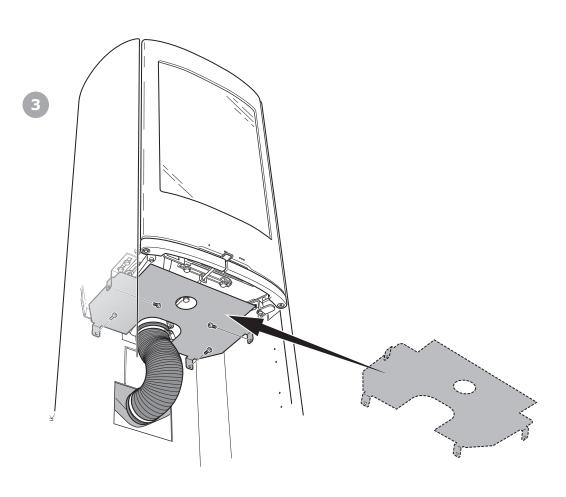


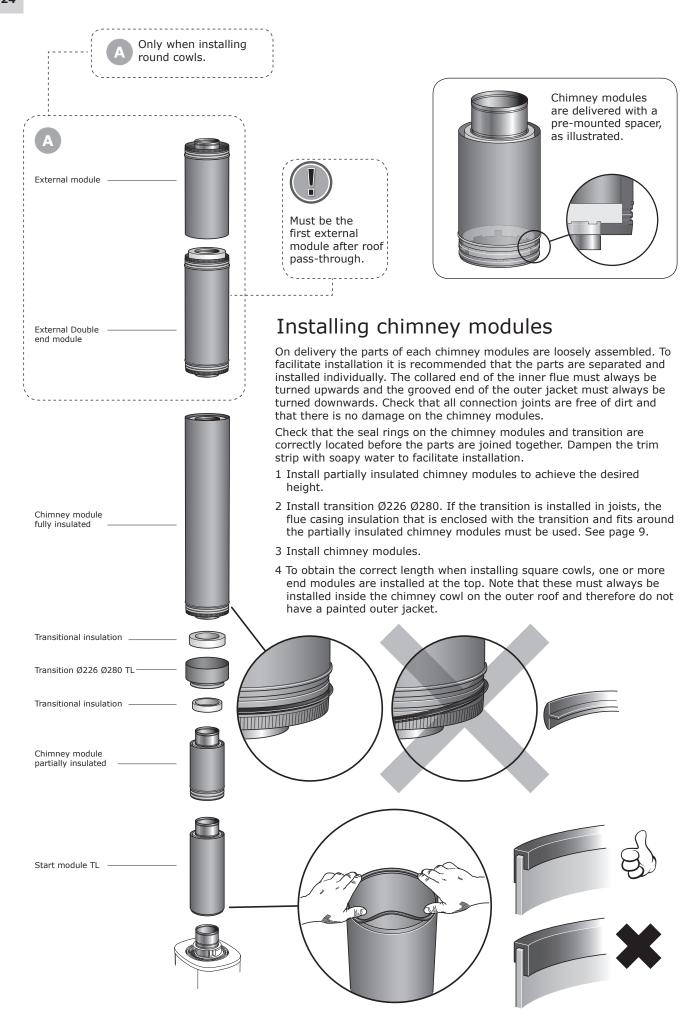












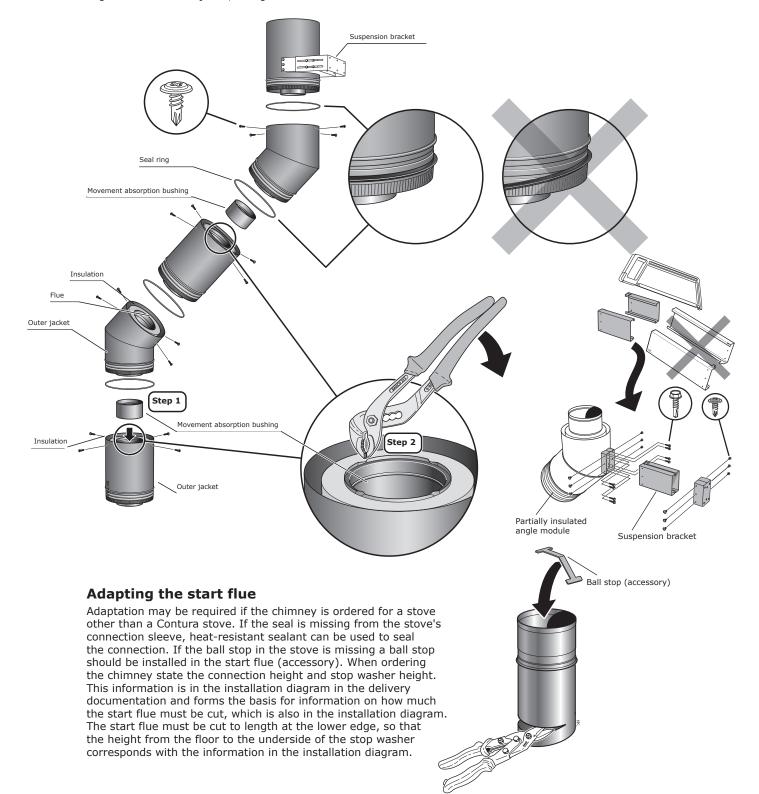
Installing the angled modules with supply air with lateral routing of the chimney

To maintain the necessary stability when routing laterally, the joints between the outer jackets must be fixed with 4x panel screws per joint. All joints between the upper and lower angle must be secured with screws.

The suspension bracket must always be installed in proximity to the upper angle module.

- 1. Before an angle is installed a movement absorbing bushing must be positioned in the lower chimney module, or the angle. The bushing must remain 3-4 mm below the edge of the flue. Then bend the panel edge over the bushing in 4 places (see step 2 in the figure), so that the bushing is secured in the flue.
- 2. Before installation, check that a seal ring is placed in the upper groove of each outer jacket, see figure.

- Install the angle, find and place the male section in the flue bushing, press the angle down carefully past the seals until the outer jackets meet.
- 4. Install a suspension bracket near the upper angle and secure it in a weight bearing part of the building. In cases where the lateral offset is more than 0.5 m and the distance from the cover plate in the pass-through to the joint of the lower angle exceeds 1 m, a suspension bracket must also be installed near the lower angle.
- 5. With suspension brackets for partially insulated chimney modules, if the lateral offset is more than 1 m the upper suspension bracket may stretch max 200 mm between the angle module and weight bearing part of the building, because the suspension bracket partially carries the chimney's weight.

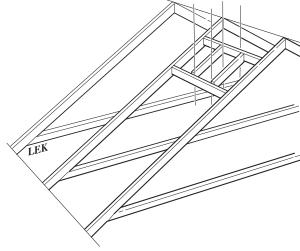




Installing the lower plate for square chimney cowls

Securing

The lower plate must be secured to the lower roof in a weight bearing and strong mounting. If the lower roof is made of roof boards or similar material, a timber frame (95 x 45 mm) must be built between the rafters. Mark the centre for making a hole in the lower roof using a plumb line from the centre of the chimney. Measure internal dimensions in the lower plate and saw a corresponding hole in the lower roof.



Roof cladding with lower roof of felt or roof boards

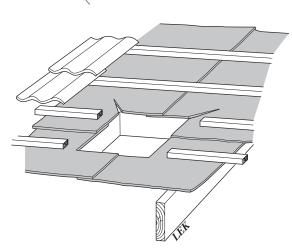
Remove, alternatively cut a hole in. the lower roof cladding and saw off the battens. Cut the roofing felt or roof boards as illustrated and slide under the lower plate at the top edge.

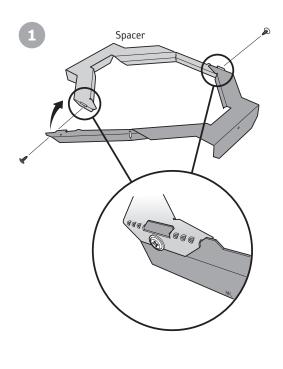
Centre the lower plate over the chimney and secure it against the lower roof.

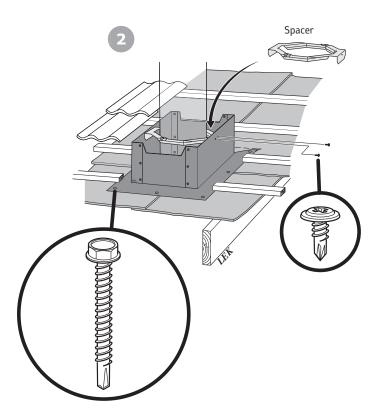
Assemble the spacer as illustrated. Secure it loosely in the holes on the lower plate. Centre the chimney and screw the spacer into place.



Check that any water that runs down the lower roof cannot run under the lower plate. For certain installations it may be appropriate to apply sealant between the lower plate and the lower roof.





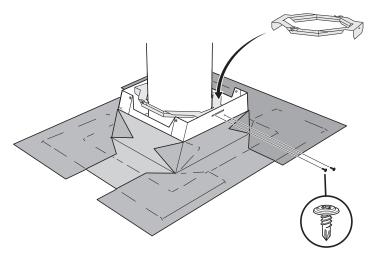




When selecting seal layer system (roofing felt) for roof pitches less than 10°, consideration must be made of the following:

- -The seal layer system must be adapted for passthroughs at the actual roof pitch.
- -No upper plate is used, only the lower plate is used.
- -At a pass-through the seal layer goes up on the lower plate sides and seal as illustrated.
- -Instructions or guidelines for existing 1-layer or 2-layer seal layer systems must be followed.

Make a hole in the roof for the chimney. Centre the lower plate over the chimney and secure it using screws or nails. Screw the spacer together as illustrated on page 26. Screw it loosely into place in the holes on the lower plate. Centre the chimney and screw the spacer into place. Lay roofing felt around the lower plate and a little up at the sides so that it is sealed according to the supplier's instructions.





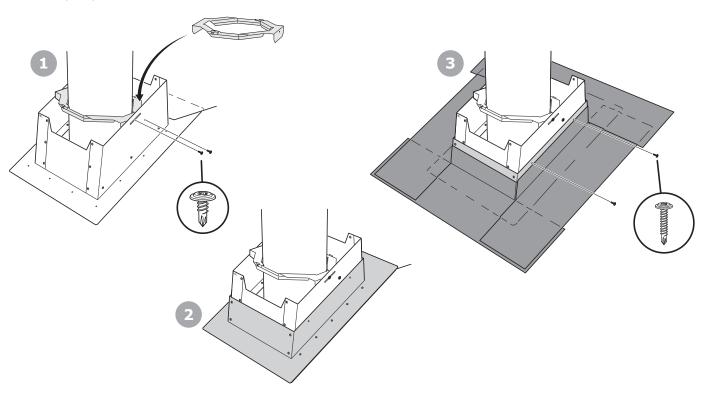
The illustration only shows symbolically how the roofing felt is applied. The work with roofing felt must be carried out by a tradesman in line with the applicable regulations.

Steep felt roof

When selecting seal layer system (roofing felt) for roof pitches greater than 10°, consideration must be made of the following:

- -The seal layer system must be adapted for passthroughs at the actual roof pitch.
- -Both lower plate and upper plate are used.
- -When making a pass-through, an approved seal must be maintained by the seal layer being laid on the upper side of the plate as illustrated and without the seal layer going up at the sides.
- -Instructions or guidelines for existing 1-layer or 2-layer seal layer systems must be followed.

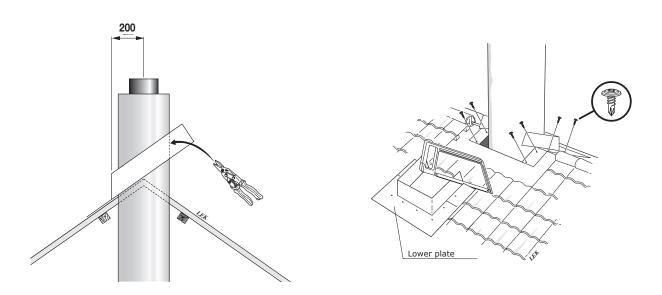
Make a hole in the roof for the chimney. Cut the roofing felt as illustrated and slide under the lower plate at the top edge. Centre the lower plate over the chimney and secure it using screws or nails. Screw the spacer together as illustrated on page 26. Screw it loosely into place in the holes on the lower plate. Centre the chimney and screw the spacer into place. First place the roofing felt on the lower plate section down to the eaves. Centre the upper plate over the lower plate and secure it using two screws per side. Get a qualified tradesperson to install the roofing felt around the upper plate, as illustrated.

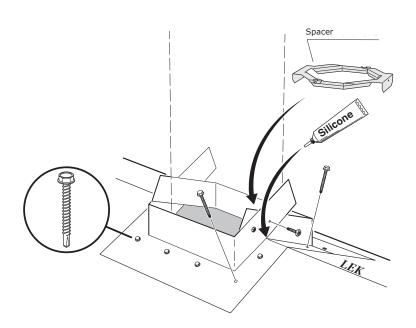


Ridge installation

The lower plate for ridge installation is supplied in two parts. Each part is aligned so that the connector of the lower plate ends up 200 mm from the ridge. Mark the ridge and saw along the bowed edge to the marking. Bend the excess metal over the ridge and screw the lower plate against the lower roof. Install the second part with

the legs overlapping, screw the legs together and cut off any excess metal using shears. Seal the gap at the cutting point with silicone. Screw the spacer together as illustrated on page 26. Centre the chimney and screw the spacer into place.



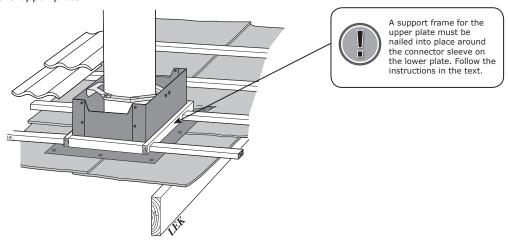


Installing the upper plate for square chimney cowls

Nail a timber support around the connector on the lower plate. The height of the support frame must be level with the upper side of the roof cladding.

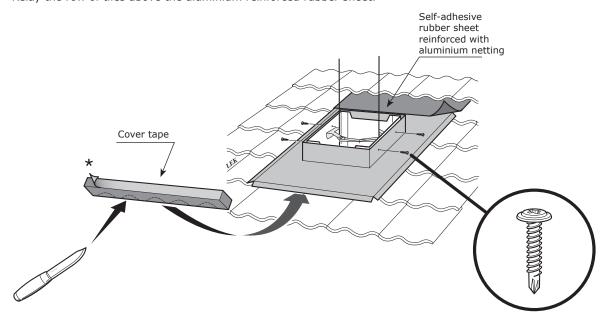
Replace and secure the sawn off batten. If the work bridge or ladder is to be installed, check that the upper plate has support from the roof cladding directly below the ladder. If the support is missing, cut some timber to size to the height of the roof cladding and secure against the lower roof.

Cover tape must be installed at the front edge of the upper plate as protection against snow blowing in. Cut the enclosed cover tape to the profile of the roof cladding and secure it against the underside of the upper plate.



Tiled roof

Adapt the size of the roof tiles and lay them back against the support frame around the lower plate. Centre the upper plate over the lower plate and adjust the roof tiles so that the best possible seal is obtained. Adapt the length of the upper plate up to the ridge so that the self-adhesive rubber sheet reinforced with aluminium netting extends under a row of roof tiles when it is secured in the upper edge of the upper plate. Screw the upper plate into the lower plate using two screws per side. Brush any dirt and loose materials off the roof tiles and wipe any dust off the upper plate. Remove the protective foil and press the aluminium reinforced rubber sheet towards the tops of the roof tiles and to the upper plate. The sheet is reinforced with aluminium netting, which makes it easy to shape to the roof tiles. Relay the row of tiles above the aluminium reinforced rubber sheet.

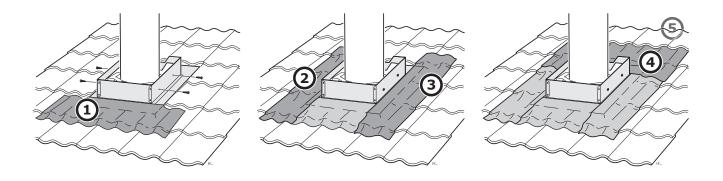




Tiled roof with aluminium reinforced rubber sheet around

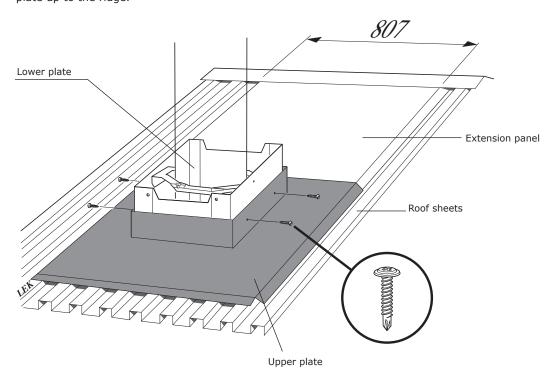
It is possible to order a smaller upper plate with self-adhesive rubber sheet reinforced with aluminium netting around it as an accessory. In that case the cover tape is not used. Adapt the size of the roof tiles and lay them back against the support frame around the lower plate. Centre the upper plate over the lower plate and screw the upper plate into the lower plate using two screws per side. Brush any dirt and loose materials off the roof tiles and wipe any dust off the upper plate. Cut off 840 mm aluminium reinforced rubber sheet and start to install the bottom first, no. 1. Remove the protective foil and

press the aluminium reinforced rubber sheet towards the tops of the roof tiles and to the upper plate. The sheet is reinforced with aluminium netting, which makes it easy to shape to the roof tiles. Cut off two 1040 mm long strips of aluminium reinforced rubber sheet and install on the sides, no. 2 and no. 3. Cut off 1040 mm and install the upper, no. 4. If the aluminium reinforced rubber sheet does not extend under a row of roof tiles, an additional strip of aluminium reinforced rubber sheet is installed, no. 5, so that it extends under the roof tiles.



Metal roof

Centre the upper plate over the lower plate. Screw the upper plate into the lower plate using two screws per side. Install an extension panel (accessory) from the upper plate up to the ridge.

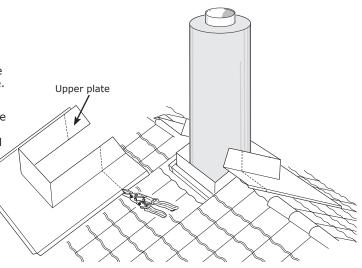


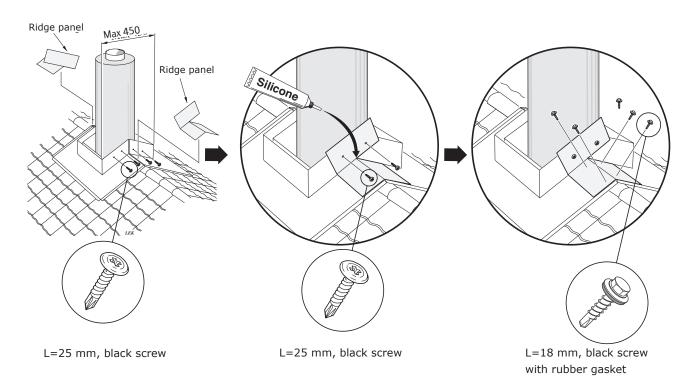
Ridge installation

The upper plate for ridge installation is supplied in two parts. Each part is aligned so that the connector of the upper plate ends up 225 mm from the ridge. Mark the centre of the ridge and cut along the marking. Screw the upper plate into the lower plate using 4x screws per side.

The joint between the parts must be covered by $2 \times ridge$ panels. Bend the ridge panels to the correct roof pitch and screw them into place in the upper plate using panel screws.

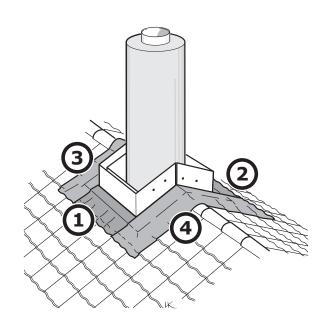
Seal the gap at the cutting point with silicone.





Ridge installation of aluminium reinforced rubber sheet around it

It is possible to order a smaller upper plate with self-adhesive rubber sheet reinforced with aluminium netting around it as an accessory. In that case the cover tape is not used. Brush any dirt and loose materials off the roof tiles and wipe any dust off the upper plate. Cut off two 840 mm long strips of aluminium reinforced rubber sheet and install them in the bottom edges, no. 1 and no. 2. Cut off two 900-1400 mm long strips of aluminium reinforced rubber sheet and install on the sides. The lengths depend on the pitch of the roof.





Installing square chimney cowls

The roof cowl is assembled with four loose jacket sides. Extension sections of 1 m in length are supplied for chimney cowls over 2 m in height. The cowl jacket is adapted to the pitch of the roof and desired length at the site.

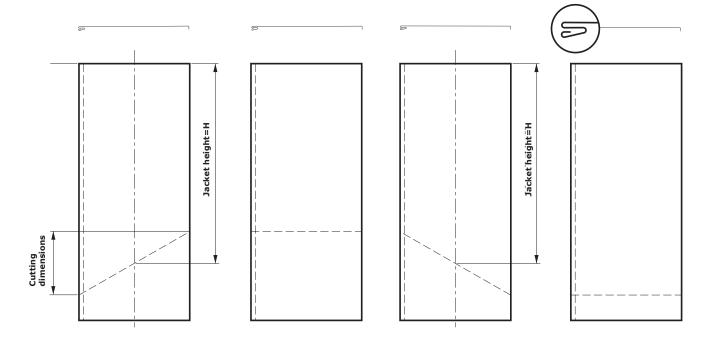
H H

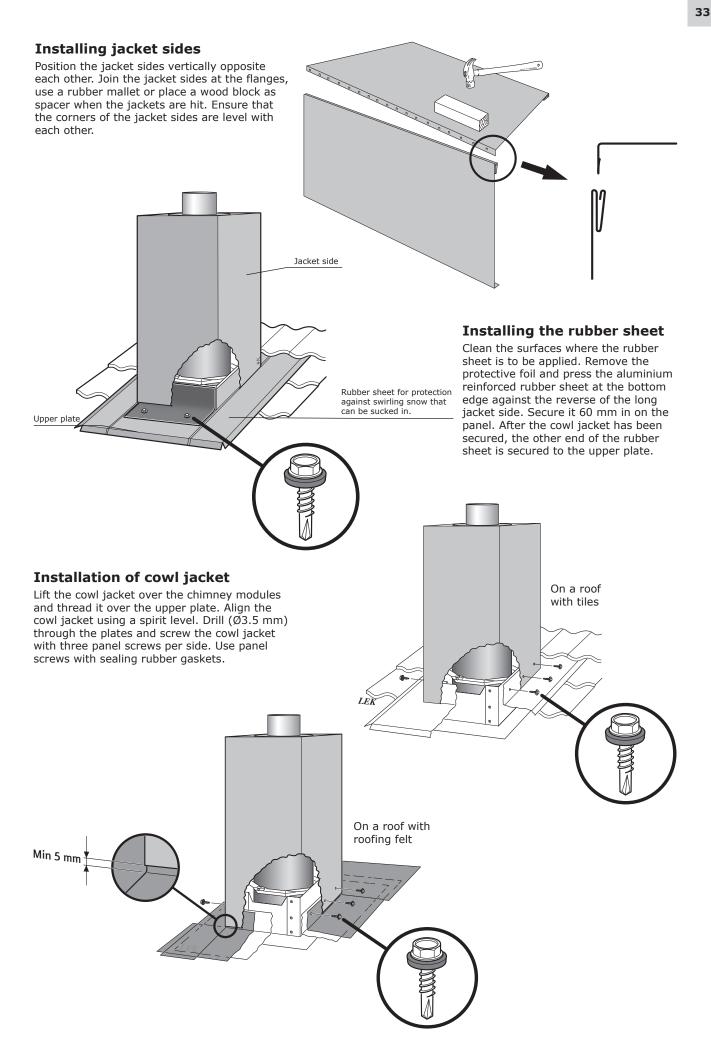
Cutting the length and angle of the jacket sides

1. The necessary length of the cowl jacket is established by measuring the distance from the end of the inner flue down to the upper plate and reducing the measurement by 100 mm (H-measurement). The length should be adapted in conjunction with cutting the angle of the end to the upper plate. If necessary, there is nothing to prevent the length being adapted at the cowl roof end

2.Position the jacket sides with the black side up as illustrated. Mark the H dimension in the jacket's centre line and draw out the roof pitch using the dimensions table. Saw through the flange using the hacksaw and then cut off the jacket using shears.

Pitch of roof	Cutting dimensions
10°	81 mm
15°	123 mm
20°	167 mm
25°	215 mm
30°	265 mm
35°	322 mm
40° 45°	386 mm
45°	460 mm

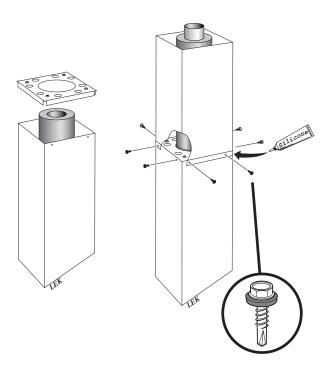






Installation of extension jacket

- Position the jacket sides vertically opposite each other.
 Join the jacket sides at the flanges, use a rubber mallet
 or place a wood block as spacer when the jackets are hit.
 Ensure that the corners of the jacket sides are level with
 each other.
- 2. Place the reinforcement panel inside the cowl jacket, resting on the flange in the corner.
- 3. Install the extension jacket with the bowed out end over the cowl jacket. Align the extension jacket using a spirit level. Drill (Ø3.5 mm) through the panels and screw the extension jacket into place in the joint with two panel screws per side. Use panel screws with sealing rubber gaskets.
- 4. Seal the corners of the joint between the cowl jacket and extension jacket with a dab of silicone.

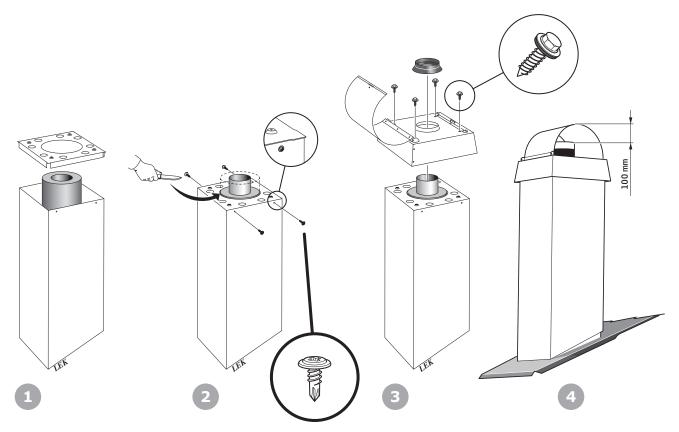


Installation tip when installing high cowls

We recommend that scaffolding is used when installing high cowls. As an alternative, the ladder, including braces, can be installed after the first cowl jacket has been installed. The ladder can then be used as an aid for further installation of chimney modules and extension jackets. Be aware that use of the ladder to aid installation is at YOUR own risk. Safety ropes must always be used because there is a risk of falling to the ground.

Installation of cowl roof

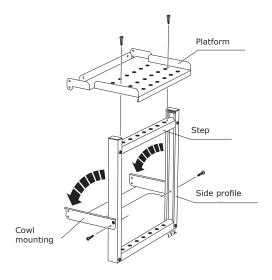
- Install the reinforcement panel inside the cowl jacket, resting on the flange in the corner. Screw the reinforcement panel into the cowl jacket using 2 x screws per side on two opposing sides.
- 2. Cut off excess insulation around the inner flue, level with the reinforcement panel.
- 3. Position the cowl mounting and screw it into the reinforcement panel using four screws. Use panel screws with sealing rubber gaskets.
- 4. Thread the rubber connector over the inner flue and press it down towards the cowl roof.



Climbing device for square chimney cowls

Installing work bridge

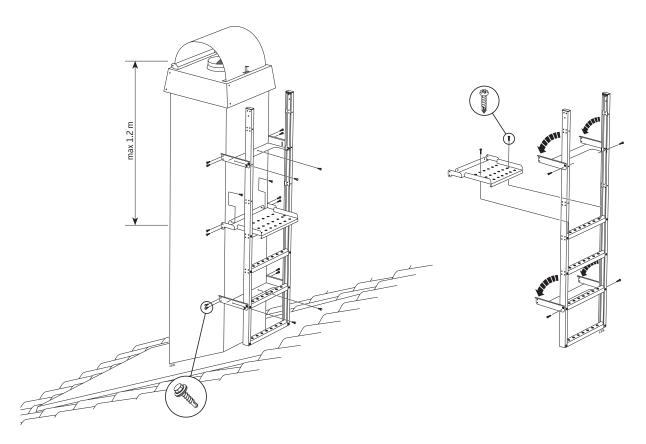
- 1. Bend out the cowl mounting and screw it into place in the side profiles with 2 x panel screws per side.
- 2. Install the platform on the top step using 2 x panels screws.
- 3. Install the work bridge against the cowl jacket with the lowest step resting against the upper plate. Screw the cowl mounting and platform into the cowl jacket. Use panel screws with sealing rubber gaskets.
- 4. Install the plastic plug in the end of the side profile.



Installing the ladder

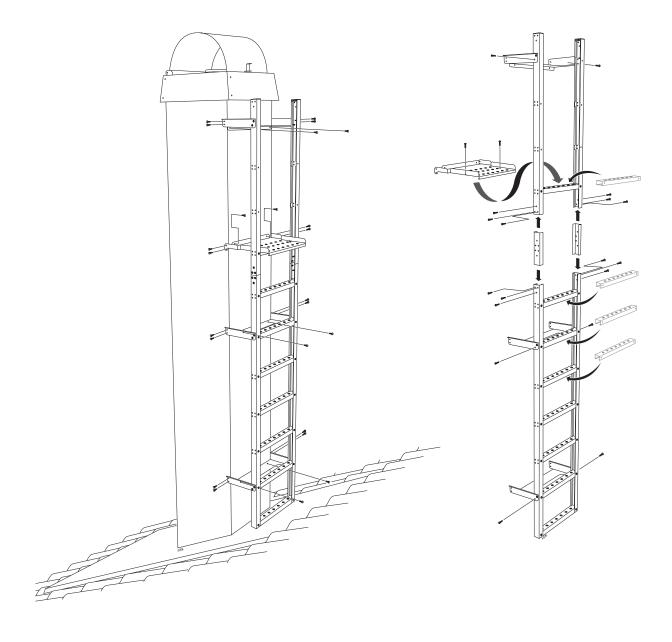
- 1. Bend out the cowl mounting and screw them into place in the side profiles with 2 x panel screws per side in each cowl mounting.
- 2. Screw the platform into place on the top step using $2 \times panel$ screws.
- 3. Position the ladder against the cowl jacket with the bottom step resting against the upper plate. Screw the cowl mountings and platform into the cowl jacket. Use panel screws with sealing rubber gaskets.
- 4. Install the plastic plug in the end of the side profile.

The distance between the platform and the end of the inner flue must not exceed 1.2 m.



Extending the ladder

- 1. Unscrew one of the side profiles on the ladder.
- 2. Screw the joint plate inside the end of the side profile. Then extend the side profiles by screwing the extension profile into the joint plate.
- 3. Install the extended number of steps and then screw the side profile back into place.
- 4. The extra cowl mounting is installed near the cowl roof or at the top of the extension section where possible.

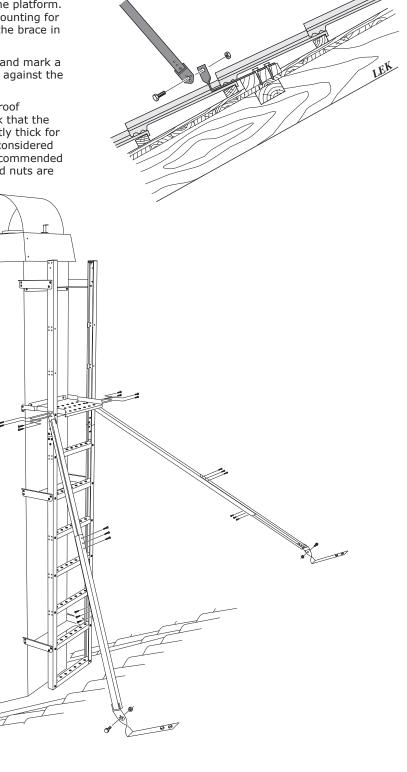


Bracing chimney cowl and ladder

Chimney cowls taller than 2 m and the associated ladder must always be braced to the house roof. The braces are telescopic and do not normally require cutting. If the length needs adjusting, the brace can be easily cut using a hacksaw. The brace profiles must overlap each other in the joint by at least 20 cm.

- If the ladder is installed without the extension section, the braces must be screwed into place in the side profile approximately 1.5 m up the ladder. If the ladder is installed with the extension section, the brace must be screwed into place near the platform. The distance from the cowl roof to the mounting for the brace must not exceed 2 m. Secure the brace in the side profile using four panel screws.
- Angle out the brace 45° from the ladder and mark a suitable position for the securing bracket against the house roof.
- 3. Screw the securing bracket to the lower roof using two hexagonal wood screws. Check that the mounting is weight bearing and sufficiently thick for hexagon screws. When the mounting is considered insufficient for hexagonal screws, it is recommended that M8 through-screws with washers and nuts are used instead.

- Screw the brace into the securing bracket using an M10 screw and nut.
- 5. Secure the length of the brace by screwing the brace profiles together at the joint. Install three plastic screws on the upper side and a further three on the underside in the three stamped holes in the brace profile.

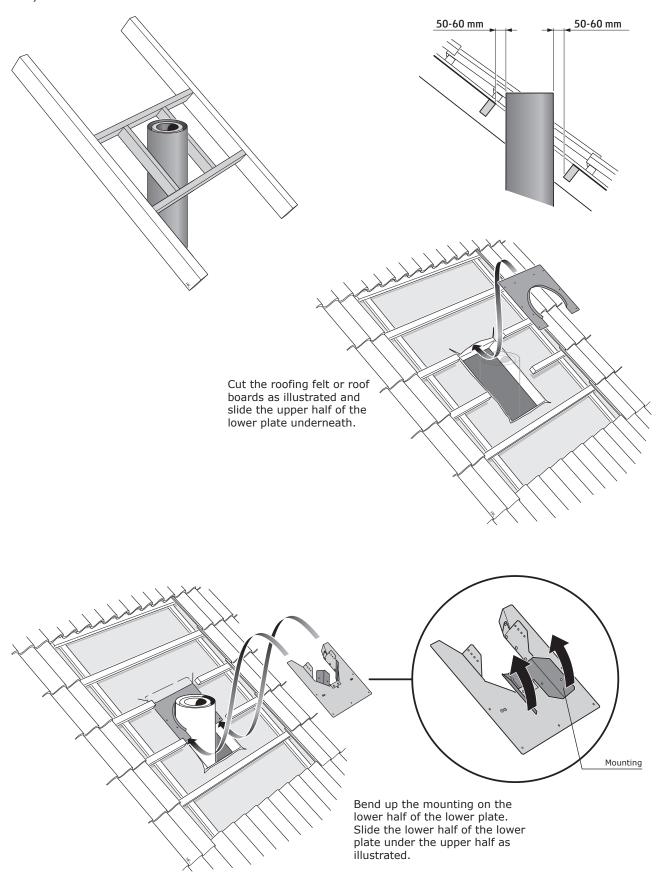




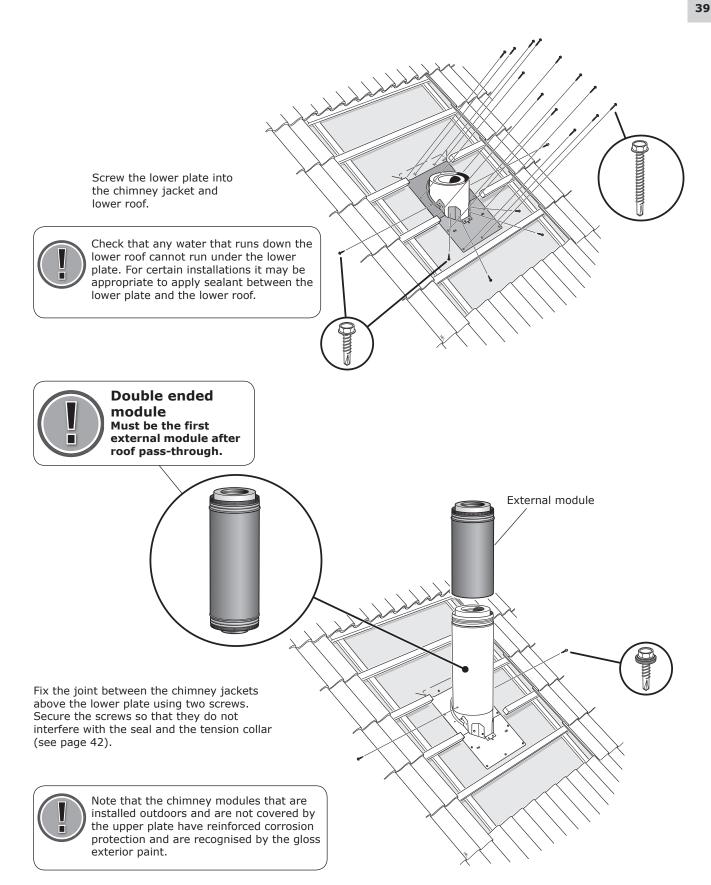
Installing the lower plate for round chimney cowls

The lower plate must be secured to the lower roof in a weight bearing and strong mounting. Cut off the batten, make the hole in the lower roof and build a timber framework (95 x 45 mm) between the rafters. Framework and

holes must be made so that there is 50-60 mm laterally between the timber and the chimney jacket. Minimum distance from the chimney jacket to combustible material is 50 mm.







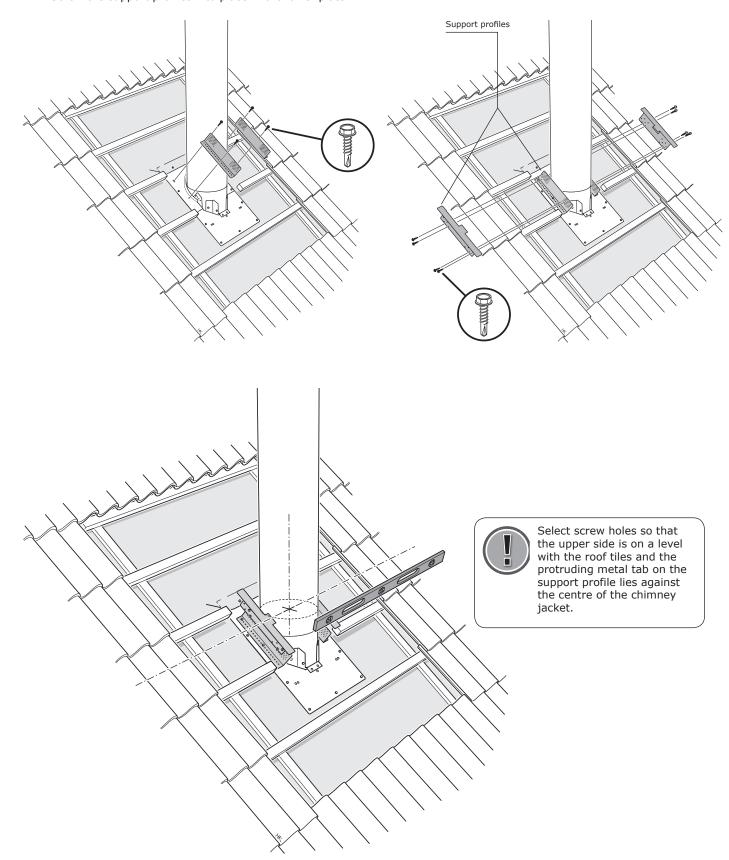
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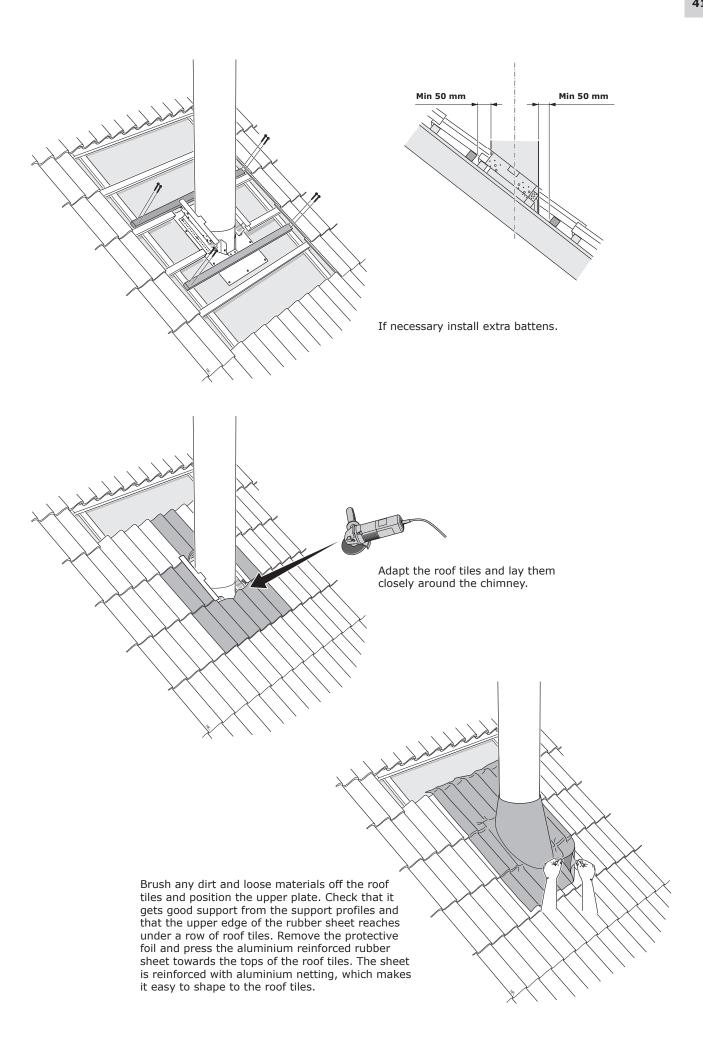
Installing the upper plate for round chimney cowls

Tiled roof

Roofs with roof tiles or metal roofs that are similar to roof tiles use an upper plate that consists of a self-adhesive aluminium reinforced rubber sheet and a metal cuff.

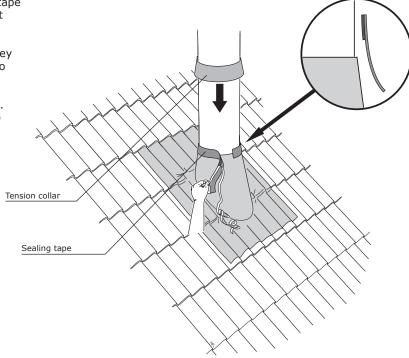
Screw the support profiles into place in the lower plate.





Remove the backing paper from the sealing tape and secure as illustrated. Start at the highest point of the metal cuff and let the seal reach down over the cuff. Stretch the sealing tape slightly when it is installed around the chimney jacket. Press at the joint under the overlap so that it seals.

Place the tension collar over the sealing tape. The upper edge of the tension collar must go a little below on the sealing tape so that it squeezes the adhesive (5-15 mm). Carefully tighten the screws in the tension collar.

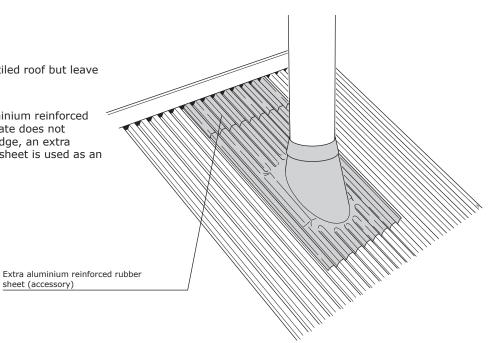


Metal roof

Install in the same way as a tiled roof but leave out the support profiles.

If the upper edge of the aluminium reinforced rubber sheet for the upper plate does not extend under a joint or the ridge, an extra aluminium reinforced rubber sheet is used as an extension (accessory).

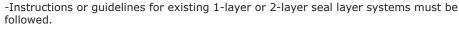
sheet (accessory)

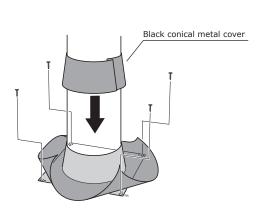


Low pitch felt roof

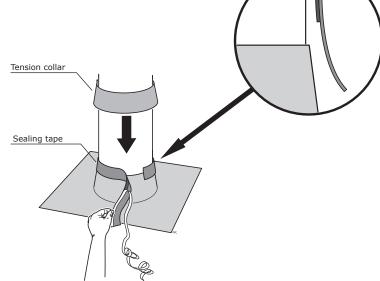
When selecting seal layer system (roofing felt) for roof pitches less than 10°, consideration must be made of the following:

- -The seal layer system must be adapted for pass-throughs at the actual roof pitch.
- -New roofing felt can be welded to the existing felt because the upper plate consists of a stainless steel cuff with an integrated piece of welded roofing felt.

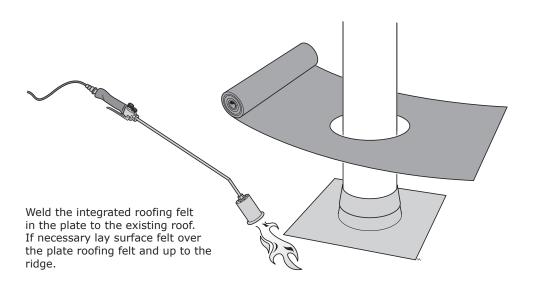








Remove the backing paper from the sealing tape and secure as illustrated. Start at the highest point of the metal cuff and let the seal reach down over the cuff. Stretch the sealing tape slightly when it is installed around the chimney jacket. Press at the joint under the overlap so that it seals. Place the tension collar over the sealing tape. The upper edge of the tension collar must go a little below on the sealing tape so that it squeezes the adhesive (5-15 mm). Carefully tighten the screws in the tension collar.





The illustration only shows symbolically how the roofing felt is applied. The work with roofing felt must be carried out by a tradesman in line with the applicable regulations.

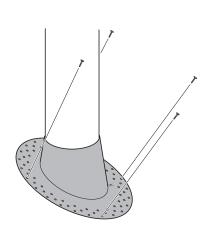


Steep felt roof

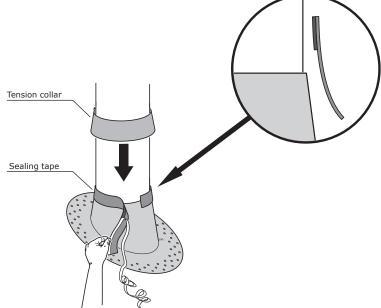
When selecting seal layer system (roofing felt) for roof pitches greater than 10°, consideration must be made of the following:

- -The seal layer system must be adapted for pass-throughs at the actual roof pitch.
- -When making a pass-through, an approved seal must be maintained by the seal layer being bonded to the perforated aluminium surface of the upper plate, as shown in the images and without the seal layer going up at the sides.

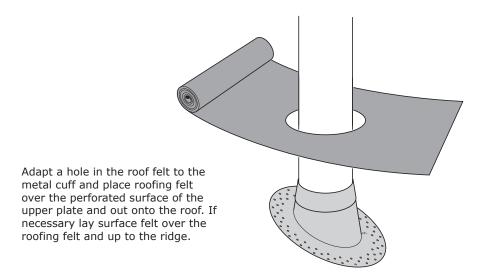
-Instructions or guidelines for existing 1-layer or 2-layer seal layer systems must be followed.



Centre the upper plate over the chimney and secure it using screws or nails.



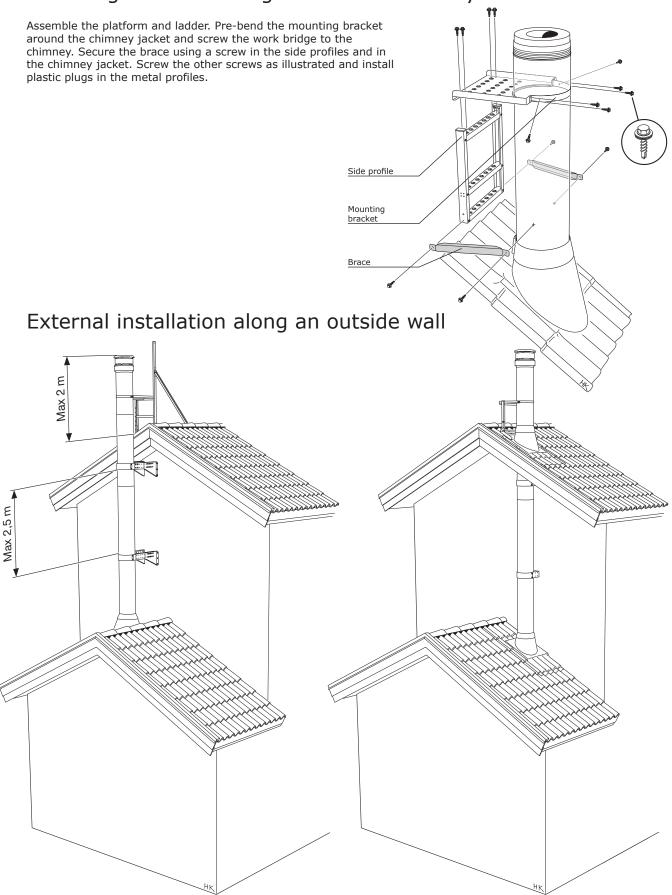
Remove the backing paper from the sealing tape and secure as illustrated. Start at the highest point of the metal cuff and let the seal reach down over the cuff. Stretch the sealing tape slightly when it is installed around the chimney jacket. Press at the joint under the overlap so that it seals. Place the tension collar over the sealing tape. The upper edge of the tension collar must go a little below on the sealing tape so that it squeezes the adhesive (5-15 mm). Carefully tighten the screws in the tension collar.





The illustration only shows symbolically how the roofing felt is applied. The work with roofing felt must be carried out by a tradesman in line with the applicable regulations.

Installing the work bridge for round chimney cowls



Installation of wall mountings

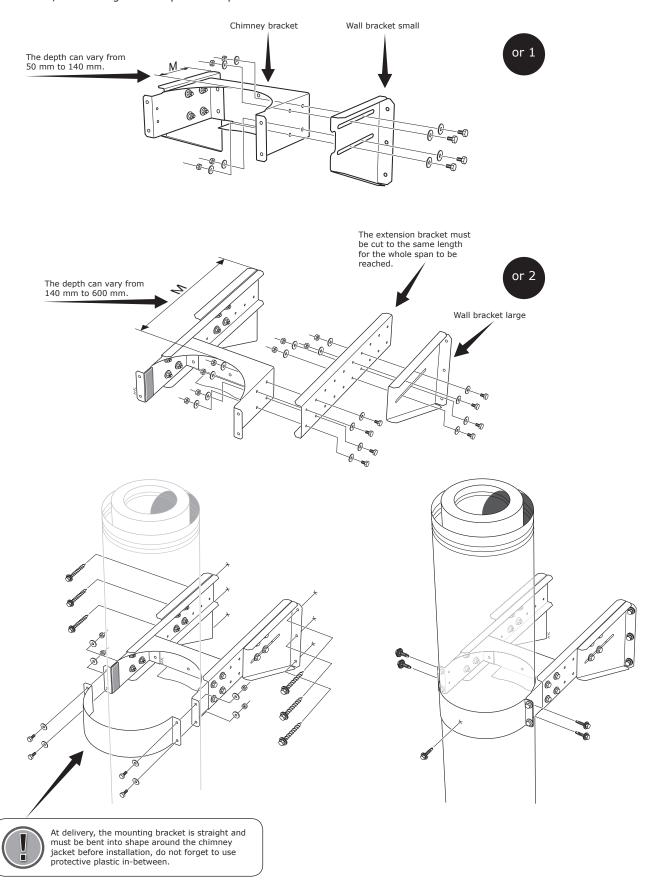
The wall mountings must be equally spaced at a maximum interval of 2.5 m. We recommend that some form of scaffolding is used when installing.



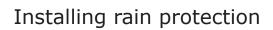
Installing wall mountings

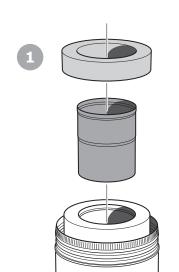
Measure from the outer jacket to the wall to get the measurement (M). Assemble the wall mounting as illustrated. Mark the position of the wall mounting and pre-drill for screws or plastic plugs. Screw the wall mounting into place and anchor the chimney to the wall mounting using the bracket and 5 screws with a seal washer as illustrated.

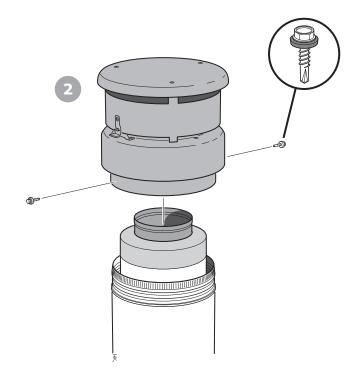
At delivery, the mounting bracket is straight and must be bent into shape around the chimney jacket before installation, do not forget to use protective plastic in-between.



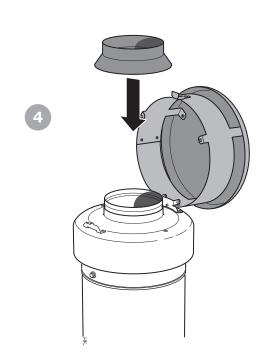
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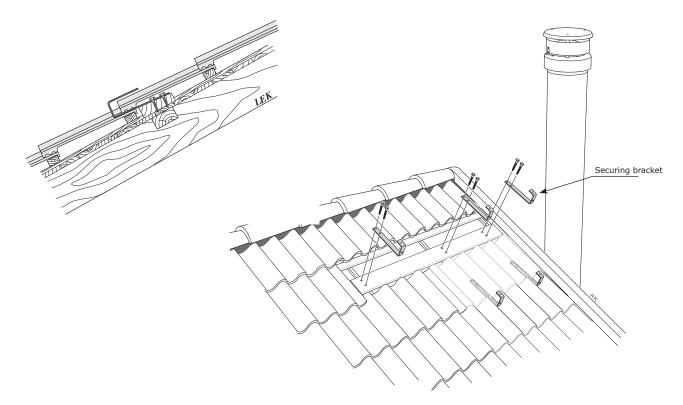




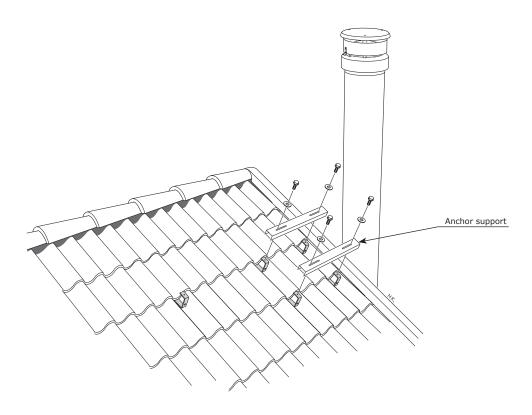




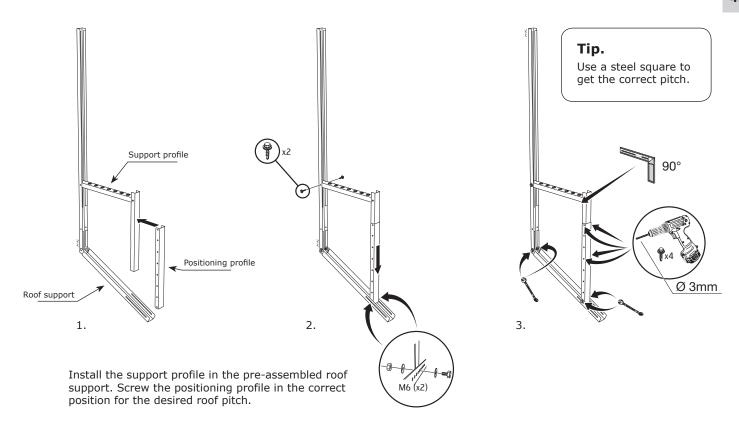
Installing the work bridge for chimneys without chimney cowls

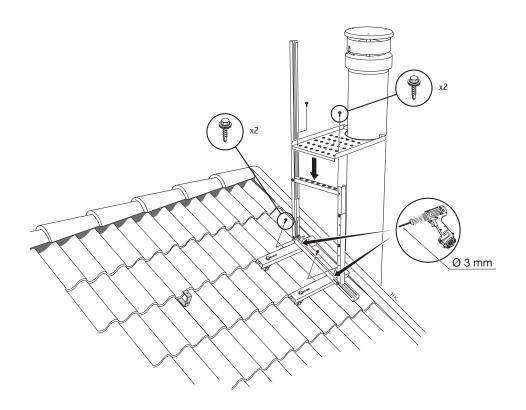


Screw the securing bracket to the lower roof using two hexagonal screws. Check that the mounting is weight bearing and sufficiently thick for hexagonal screws. When the mounting is considered insufficient for hexagonal screws it is recommended that M8 Screws screwed through with washers and nuts are used instead.



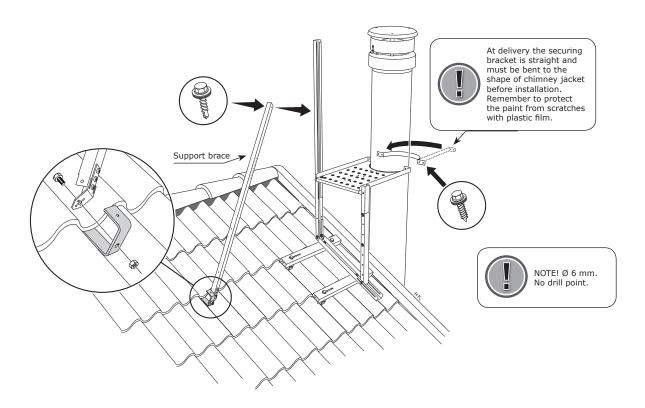
Position the front anchor support for the work bridge using 4 x M6 screws in the threaded holes in the securing bracket.





Pre-drill and secure the assembled roof support in the anchor support. Secure the work platform in the support profile with 2 \times screws.

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Screw the brace into the securing bracket using an M10 screw and nut. Then press the support brace against the $\,$ roof support and screw it into place approx. 450 mm

above the work platform. Screw the mounting bracket on one side of the work platform and bend it around the $\,$ chimney. Then secure it on the opposite side.

