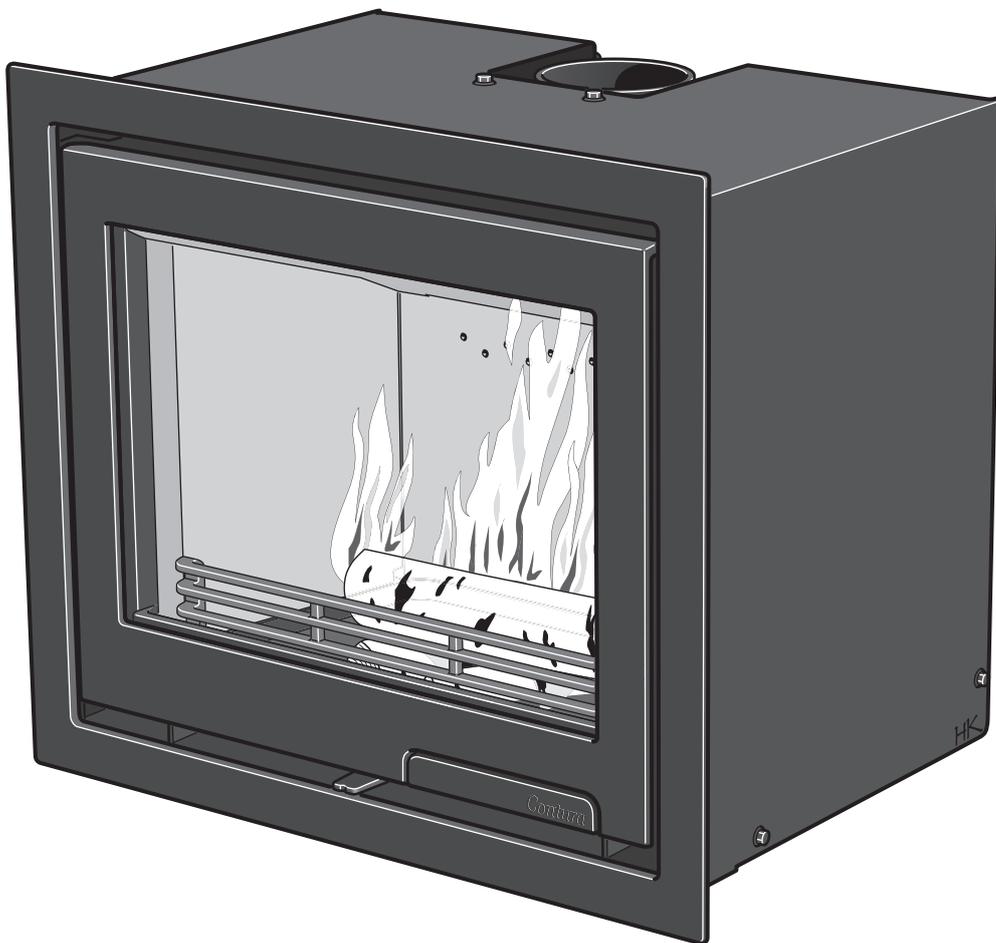


- Installation instruction
- Lighting instructions



Ci6

*Contura*

A warm welcome to Contura.

A warm welcome to the Contura family. We hope you will get a great deal of pleasure from your new insert. As a new owner of a Contura insert, you have secured a product with timeless design and long service life. Contura also has a combustion process that is both environmentally friendly and efficient, for the best heat production.

Read through these installation instructions carefully before installation. Read how to best light your stove in the section with lighting instructions.

## List of Contents

### Installation instruction

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## NOTE:

### **Report the installation of an insert to your local building authority.**

The owner of the house is personally responsible for ensuring compliance with the mandatory safety requirements and must have the installation approved by a qualified inspector. Your local chimney sweep must also be informed about the installation as this will affect the routines for regular chimney-sweeping services.

## WARNING!

### **The insert becomes very hot**

During operation, certain surfaces of the insert become very hot and can cause burn injury if touched. Also, take heed of the strong heat radiated through the door glass. Placing flammable material closer than the safe distance indicated may cause a fire. Smoulder combustion can cause quick gas ignition with the risk of damage to property and personal injury.

## Declaration of performance according to Regulation (EU) 305/2011

No. Ci6-CPR-220901

# Contura

### PRODUCT

Type Wood burning insert  
Trade name Contura i6  
Intended area of use Heating of rooms in residential buildings  
Fuel Wood

### MANUFACTURER

Name NIBE AB / Contura  
Address Box 134, Skulptörvägen 10  
SE-285 23 Markaryd, Sweden

### VERIFICATION

According to AVCP System 3  
European standard EN 13229:2001/A2:2004/AC:2007  
Test institute Rein-Ruhr Feuerstätten Prüfstelle, NB 1625.

### DECLARED PERFORMANCE

ESSENTIAL CHARACTERISTICS	PERFORMANCE	HARMONISED TECHNICAL SPECIFICATION
Fire safety	Pass	EN 13229:2001/A2:2004/AC:2007
Fire classification	A1	
Minimum distance to flammable materials	Rear: 120 mm (With heat shield) Side: 150 mm (With heat shield) Ceiling: 800 mm Front: 1000 mm Floor: 300 mm Corner: 108 mm (With heat shield)	
Fire hazard due to burning fuel falling out	Pass	
Cleanability	Pass	
Emissions from combustion	CO: < 1500 mg/ m <sup>3</sup> NOx: < 200 mg/ m <sup>3</sup> OGC: < 120 mg/ m <sup>3</sup> PM: < 40 mg/ m <sup>3</sup>	
Surface temperatures	Pass	
Temperature on the handle	NPD	
Mechanical resistance	Pass	
Temperature in the space for wood storage	NPD	
Nominal output	5,0 kW	
Efficiency	78,0%	
Flue gas temperature at nominal output	254°C	
Flue gas temperature in flue spigot	269°C	

The undersigned is responsible for the manufacture and conformity with the declared performance.



**Niklas Gunnarsson**, Business area manager NIBE STOVES  
Markaryd, 1st September 2022

**UK  
CA**

## EU Declaration of Conformity

Manufacturer	NIBE AB / Contura
Address	Box 134, Skulptörvägen 10 285 23 Markaryd, Sweden
E-Mail	info@contura.se
Website	www.contura.eu
Telephone	+46 433 275100

# Contura

<b>THIS DECLARATION OF CONFORMITY IS ISSUED UNDER OUR SOLE RESPONSIBILITY FOR THE FOLLOWING PRODUCT:</b>							
Trade name		Contura i5 / i6					
Identification of product		www.contura.eu					
<b>THE OBJECT OF THE DECLARATION DESCRIBED ABOVE IS IN CONFORMITY WITH -</b>							
<b>THE RELEVANT UNION HARMONIZATION LEGISLATION:</b>				<b>THE RELEVANT HARMONIZED STANDARDS:</b>			
DIR 2009/125/EC		EN 13229:2001/A2:2004/AC:2007					
REG (EU) 2015/1185		CEN/TS 15883:2010					
REG (EU) 2015/1186							
REG (EU) 2017/1369							
REG (EU) 305/2011							
<b>TECHNICAL DOCUMENTATION</b>							
Indirect heating functionality:		No					
Direct heat output:		5,0 kW					
Energy Efficiency Index (EEI):		103,1					
Test report		RRF 29 12 3029 / RRF 29 14 3532, NB 1625					
FUEL	PREFERRED FUEL	OTHER SUITABLE FUEL	$\eta_s$ (%)	EMISSIONS AT NOMINAL HEAT OUTPUT			
				PM	OGC	CO	NO <sub>x</sub>
mg/ Nm <sup>3</sup> (13% O <sub>2</sub> )							
Wood logs with moisture content 25%	Yes	No	68,0	<40	<120	<1500	<200
Compressed wood with moisture content <12%	No	Yes	68,0	<40	<120	<1500	<200
Other woody biomass	No	No					
Non-wood biomass	No	No					
Anthracite and dry steam coal	No	No					
Hard coke	No	No					
Low temperature coke	No	No					
Bituminous coal	No	No					
Lignite briquettes	No	No					
Peat briquettes	No	No					
Blended fossil fuel briquettes	No	No					
Other fossil fuel	No	No					
Blended biomass and fossil fuel briquettes	No	No					
Other blend of biomass and solid fuel	No	No					
<b>CHARACTERISTICS WHEN OPERATING WITH THE PREFERRED FUEL</b>							
ITEM	SYMBOL	VALUE	UNIT	ITEM	SYMBOL	VALUE	UNIT
<b>HEAT OUTPUT</b>				<b>USEFUL EFFICIENCY, BASED ON NET CALORIFIC VALUE (NCV )</b>			
Nominal heat output:	P <sub>nom</sub>	5,0	kW	Useful efficiency at nominal heat output	$\eta_{th,nom}$	78,0	%
<b>AUXILIARY ELECTRICITY CONSUMPTION</b>				<b>TYPE OF HEAT OUTPUT/ROOM TEMPERATURE CONTROL</b>			
At nominal heat output	e <sub>l,max</sub>	-	kW	Single stage heat output, no room temperature control			Yes
At minimum heat output	e <sub>l,min</sub>	-	kW	Two or more manual stages, no room temperature control			No
In standby mode	e <sub>l,SB</sub>	-	kW	With mechanic thermostat room temperature control			No
				With electronic room temperature control			No
				With electronic room temperature control plus day timer			No
				With electronic room temperature control plus week timer			No
				<b>OTHER CONTROL OPTIONS</b>			
				Room temperature control, with presence detection			No
				Room temperature control, with open window detection			No
				With distance control option			
Specific precautions for assembly, installation, or maintenance.		Fire protection and safety distances to combustible building materials must be observed under all circumstances. A sufficient supply of combustion air must always be guaranteed. Air suction systems can interfere with the combustion air supply.					

The undersigned is responsible for the manufacture and conformity with the declared performance.



Niklas Gunnarsson, Business area manager NIBE STOVES  
Markaryd, January 1, 2022

## Technical details

Output	3-7 kW
Nominal output	5 kW
Efficiency	78 %
Flue gas mass flow	5,2 g/s
Weight (kg)	80
Width (mm)	595
Depth (mm)	405
Height (mm)	505
Type approved in accordance with: European standard EN-13229 (DE/A), DINplus, Part 15a B-VG in accordance with test report RRF- 29 12 3029 Norwegian standard, SINTEF 110-0391 Type approved in SE in accordance with SITAC xxx	

## Important to remember!

### Installation by authorised technician

This manual contains instructions about how the insert must be assembled and installed. To ensure the function and safety of the insert, we recommend that the installation is carried out by an authorised technician. Contact one of our dealers who can recommend suitable fitters.

### Building permission

Before installing a stove or erecting a chimney, it is necessary for you to make an application for building permission to your local authority. Ask your local authority for advice regarding building regulations and the application.

### Structural support

Check that the wood joists are strong enough to bear the weight of the stove and chimney. The stove and chimney can usually be placed on a normal wooden joist in a single occupancy house, if the total weight does not exceed 400 kg.

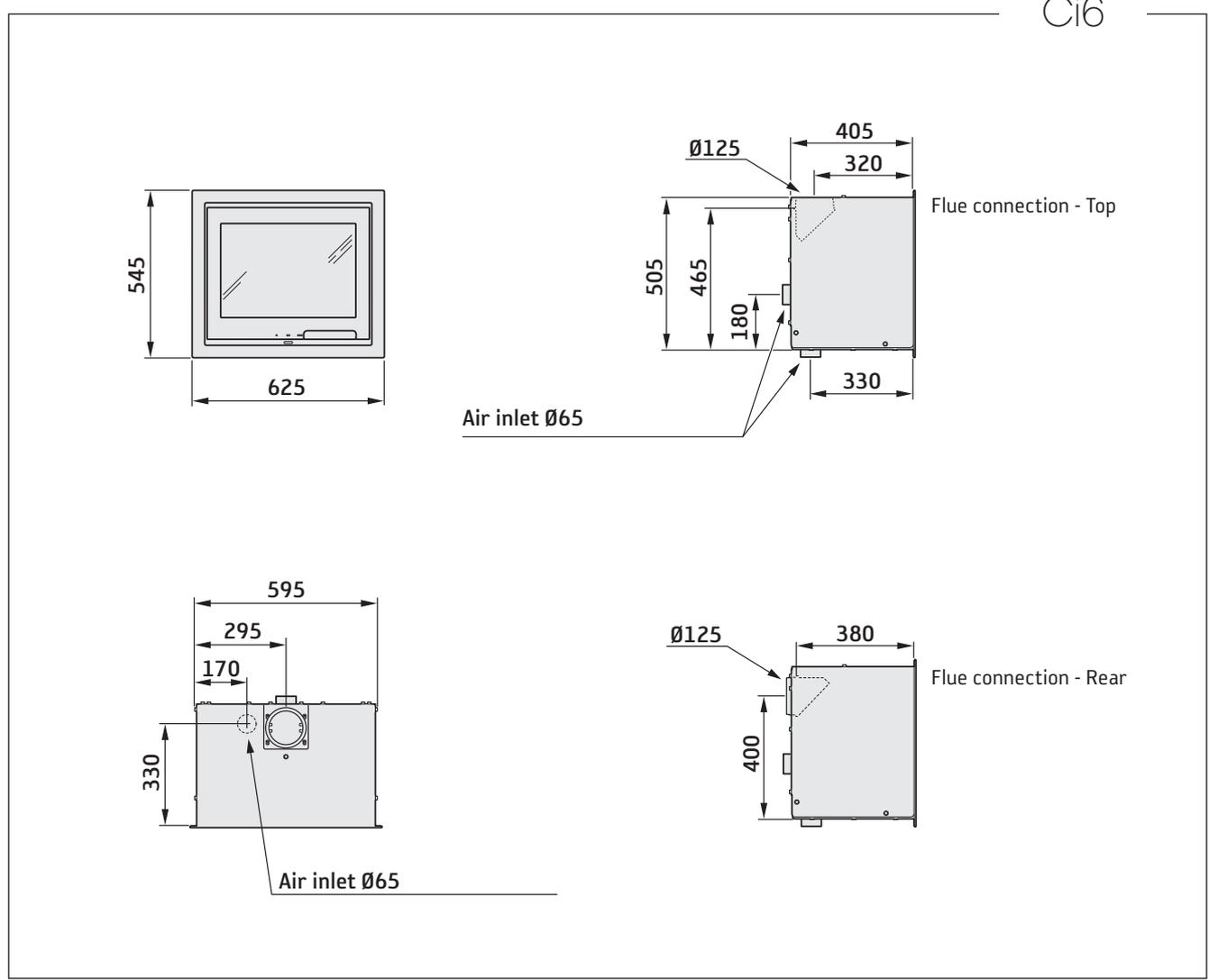
### Hearth plate

Due to the risk of falling embers, a flammable floor must be protected by a hearth plate. The hearth plate must extend 300mm in front of the hearth and can consist of natural stone, concrete, metal or glass.

The minimum distance in front of the hearth to combustible parts of the building or interior decoration must be at least 1 metre.

## Dimensions

Ci6

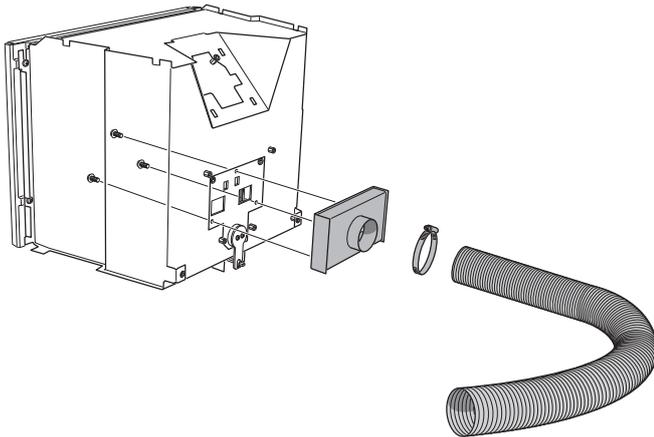


## Supply of combustion air

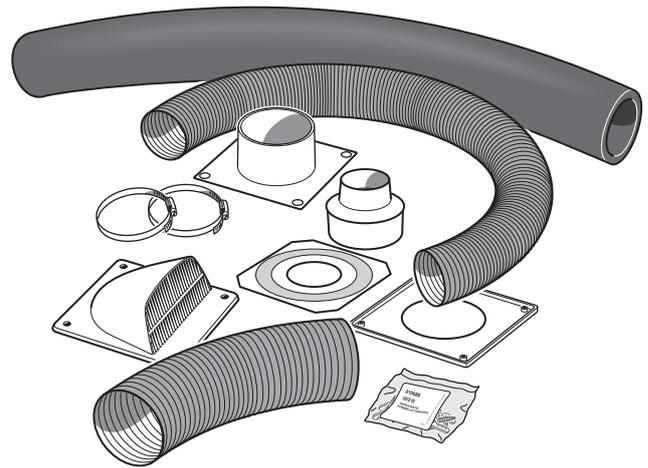
For optimum function and heat exchange a supply air connection (accessory) is recommended via a separate duct. The air can be supplied indirectly via a vent in the outer wall, or directly through a duct from outside.

The connector on the supply air connector has an outer diameter

of  $\varnothing 65$  mm. When duct routing further than 1 m the pipe diameter must be increased to 100 mm and a correspondingly larger wall vent must be selected. The amount of air needed for combustion is approx. 20 m<sup>3</sup>/h.



Connection kit back  
Used when there is sufficient space to the rear.



Connector downward  
Used when there is insufficient space to the rear.

## Requirements for the chimney

- The insert meets the requirements for connecting to chimneys dimensioned for 350°C flue gas temperatures.
- The connection sleeve's outer diameter is 125 mm.
- The insert requires a chimney draft that creates a negative pressure of 20–25 Pa in the firebox. The draft is affected both by the length and area of the chimney, and by how well sealed it is. The minimum recommended chimney length is 3.5 m and suitable cross-sectional area is 120-175 cm<sup>2</sup> (125-150 mm in diameter).
- A flue with sharp bends and horizontal routing reduces the draught in the chimney. The maximum horizontal flue is 1 m, on the condition that the vertical flue length is at least 5 m.
- It must be possible to sweep the full length of the flue and the soot doors must be easily accessible.
- Carefully check that the chimney is sealed and that there is no leakage around soot doors and flue connections.

## Recessing the insert

When recessing the insert, adjacent walls that are not classed as fire walls or are considered unsuitable for heat loads must be protected by non-combustible material according to the specification below.

All joints on the non-combustible material must be sealed using the method recommended by the manufacturer. The area between the insert and the recess must be ventilated according to the specification/dimension diagrams.

When top connecting a steel flue, please refer to the particular manufacturer's installation instructions. Observe the safety distance to combustible material required by the steel flue. Heat radiation from the door is strong and because of this combustible material must not be placed closer than 1 m in front of the door. When recessing, the building material must not be in direct contact with the insert due to the thermal expansion of the insert.

### Material requirements

The building material must not be combustible.

The thermal conductivity coefficient  $\lambda$  must be a maximum of 0.14 W/mK.

The thickness of the building material must always be at least 100 mm.

In cases where the building material's insulation properties are given as a U-Value, this must be a maximum of 1.4 W/ m<sup>2</sup>K.

#### List of suitable materials:

**Aerated concrete:**  $\lambda = 0.12-0.14$

**Vermiculite:**  $\lambda = 0.12-0.14$

**Calcium silicate:**  $\lambda = 0.09$

### Heat shield

If the recess is to extend to the ceiling, a heat shield must be positioned above the convection exhaust. This is to prevent hot air collecting in the recess closest to the ceiling. The seal must be a maximum of 100 mm above the convection exhaust's upper edge and must be made up of 20 mm thick building boards made of calcium silicate or a panel with at least a 50 mm thickness of rock wool on top.

### Convection air

The convection air ventilates the surround, cools the insert and transports the hot air out into the room. The total sum of the effective cross section area up and down must not be less than the stated values. The air intake must be positioned somewhere between floor level and the bottom of the insert, at the front or on the sides of the recess. The vent must be positioned above the insert's highest point at the front or to the sides of the recess.

If the air intake respectively the vent is positioned on the sides, the areas for the left respectively right sides must be the same size to ensure that the insert is evenly cooled.

Check the minimum distance to the ceiling.

**Convection air in: 200 cm<sup>2</sup>**

**Convection air out: 200 cm<sup>2</sup>**

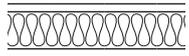
### Load bearing base

Check that the convection box is positioned on a base strong enough to bear the weight of the stove and chimney. The weight of the chimney must not load the insert with more than 100 kg. The base must not prevent the convection air flow in the area between insert and recess.

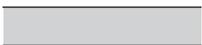
# Recess example

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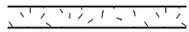
 The dimensions are the minimum dimensions, unless otherwise stated.



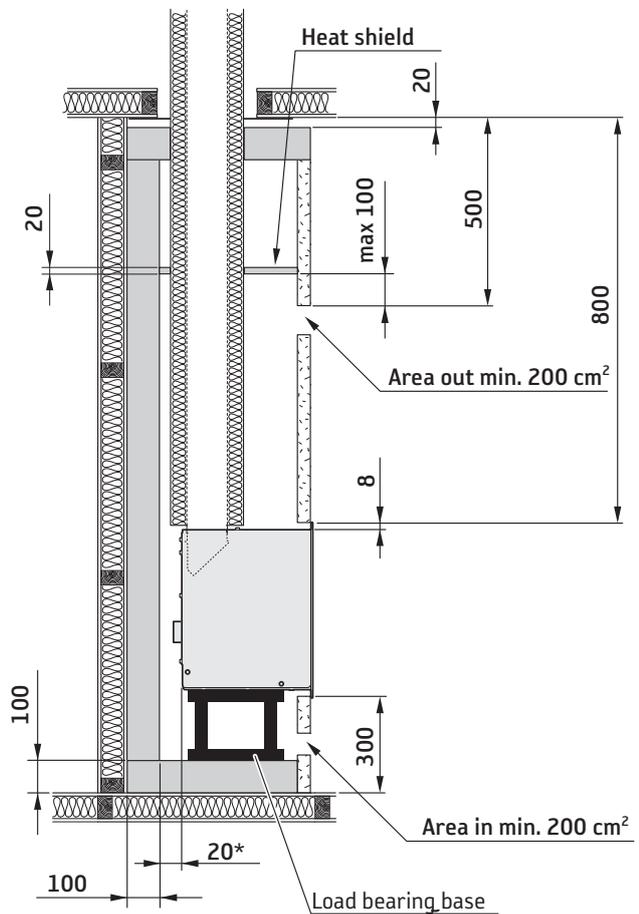
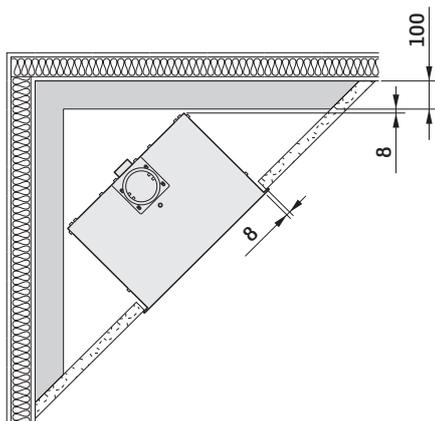
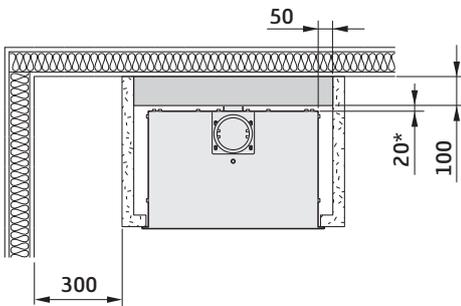
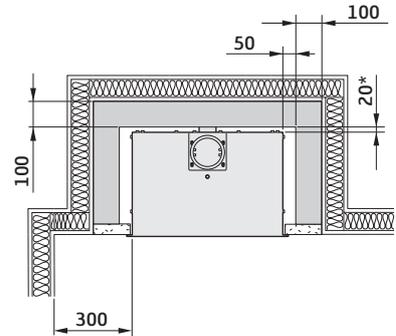
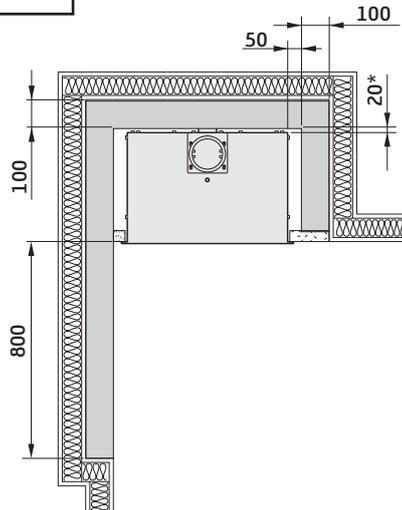
Wall of combustible material



Wall of non-combustible material, made of 100 mm aerated concrete in the recess example.



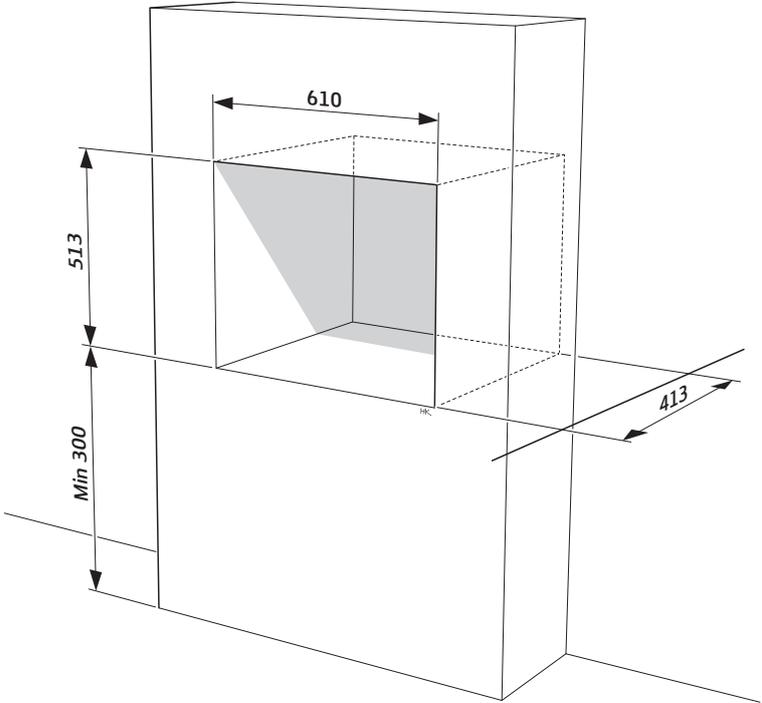
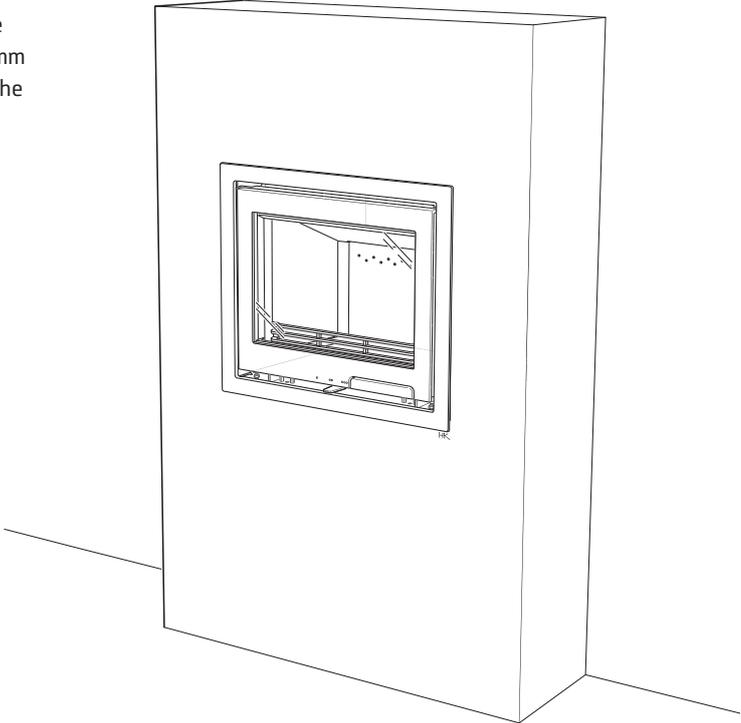
Wall of non-combustible material that is not in contact with combustible material and therefore has no minimum thickness requirement.



\* Note: 35 mm applies when installing semi-insulated Premodul chimney.

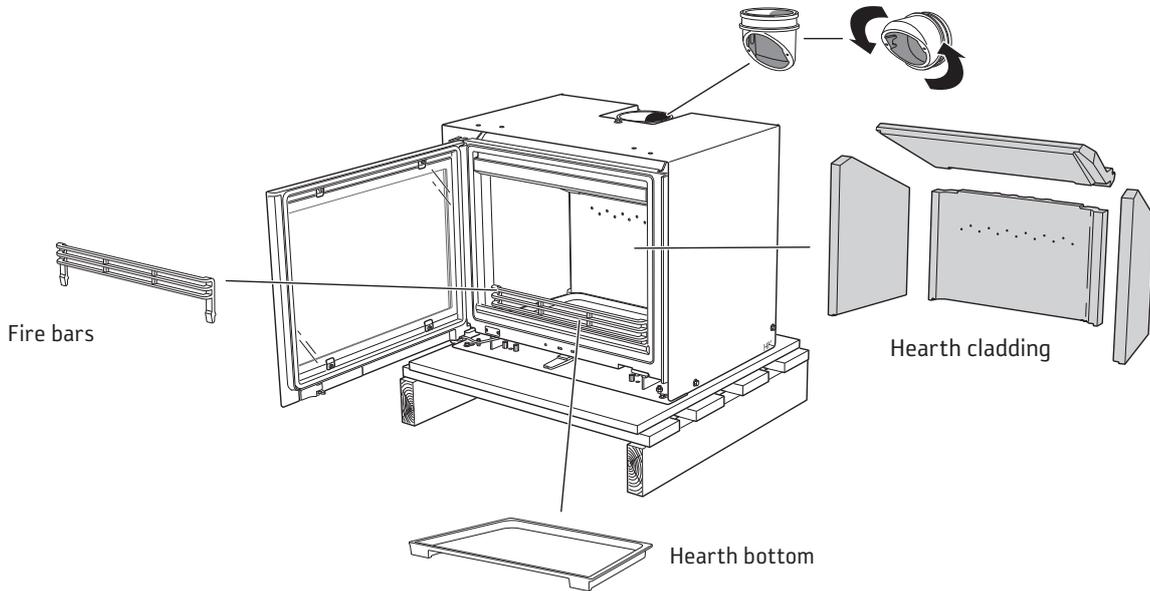
# Installation in existing open hearth

The insert is designed to be installed as a stove cassette in existing approved open hearths. There must be an 8 mm air gap around the insert, to allow for the expansion of the insert when hot.

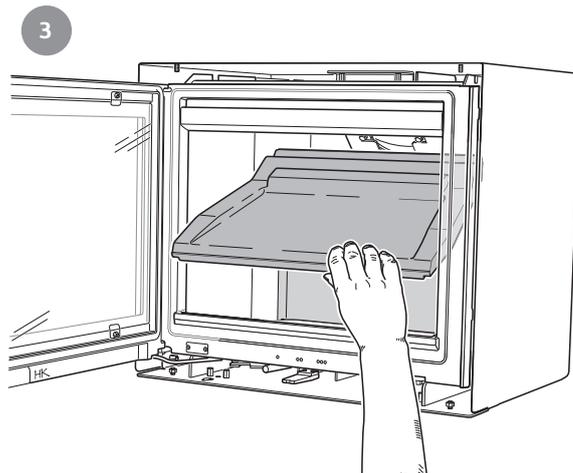
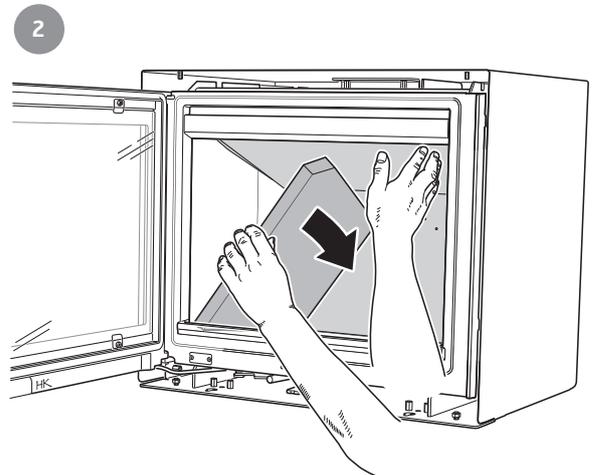
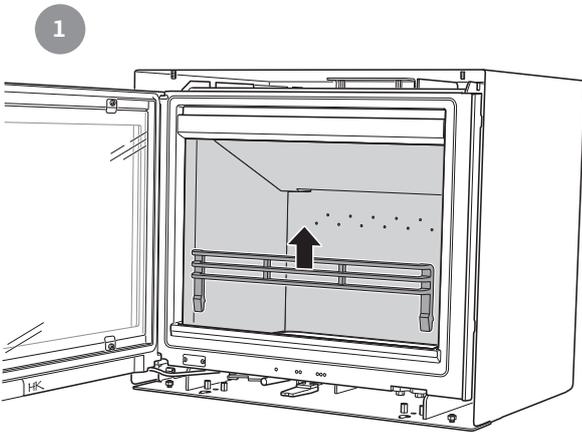


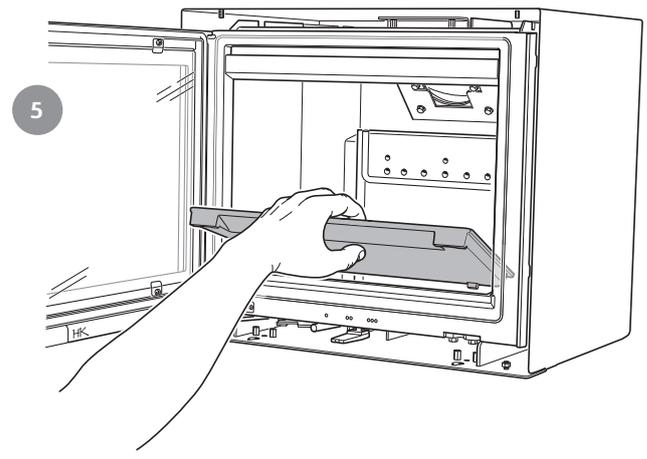
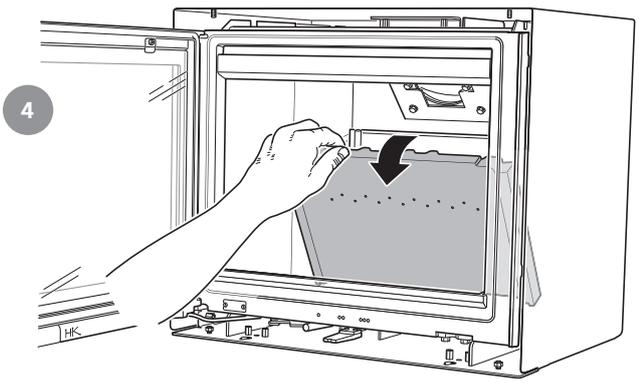
## Removing the internal parts

Remove internal loose cast iron components and fire bricks as follows.

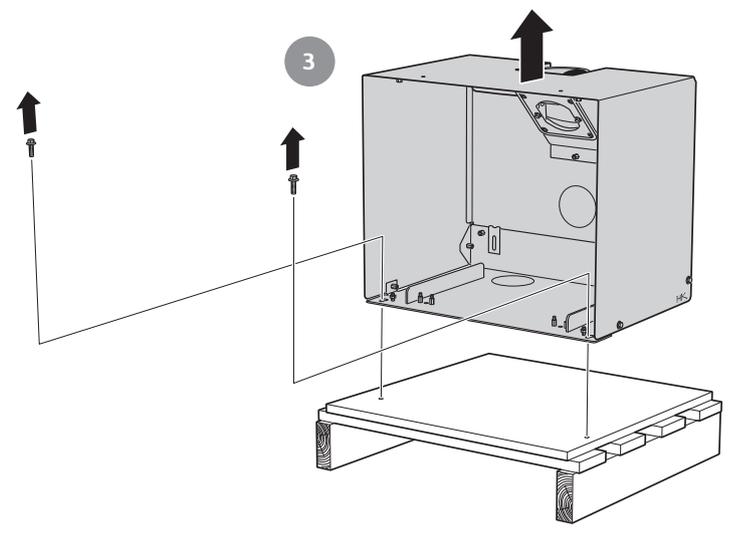
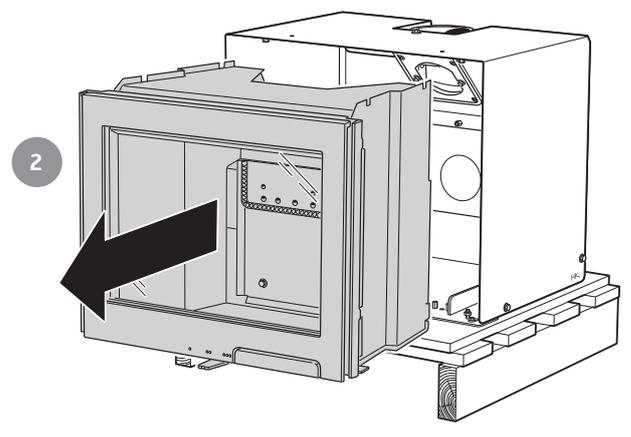
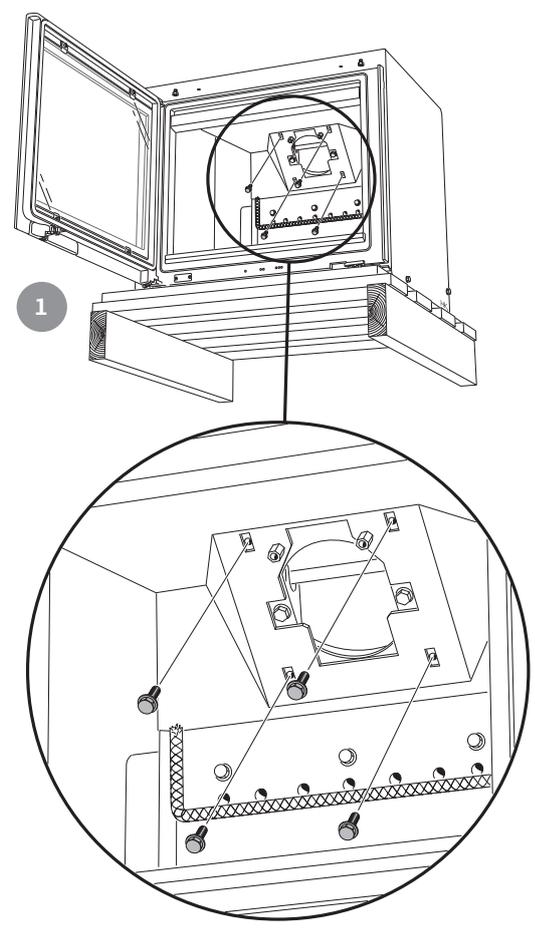


Handle the hearth cladding with care.





Then remove the insert from the convection box



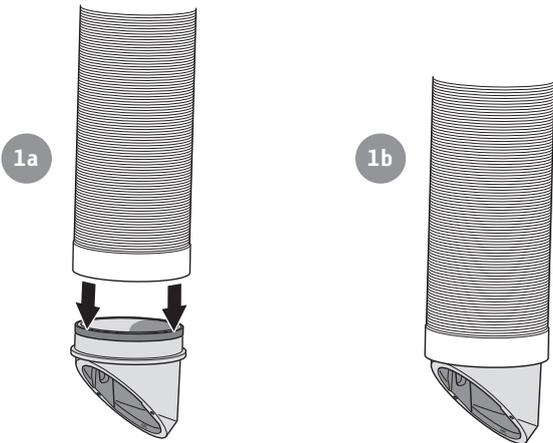
## Connection to existing masonry chimney

A flexible hose is recommended for ease of installation (sold as an accessory). Secure the sleeve in the hose. Connect and seal carefully between the hose and the chimney according to the separate instruction.

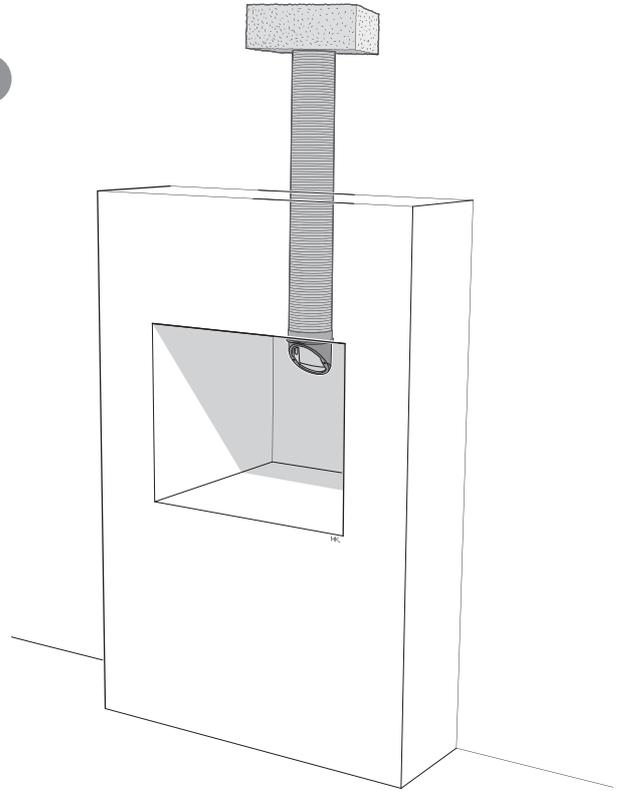
The insert can also be connected with fixed pipe inserted up the chimney



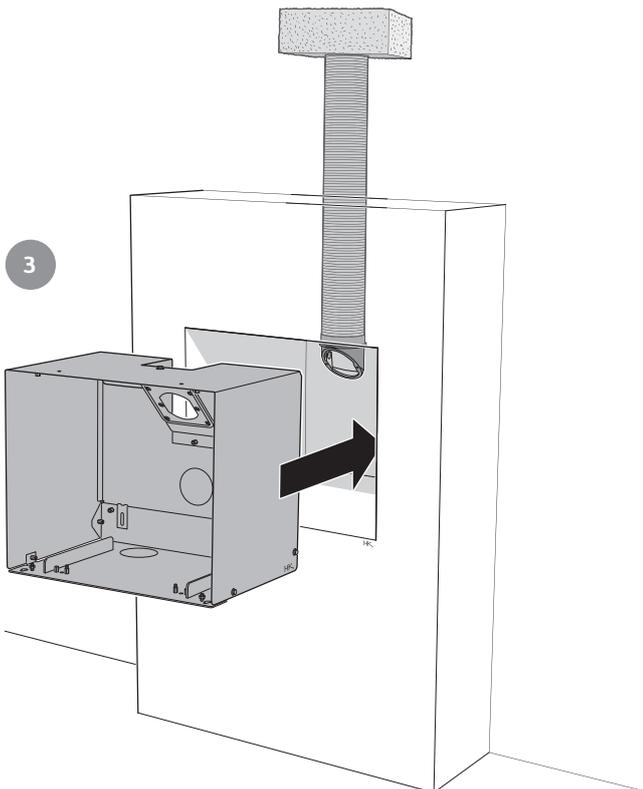
Seal carefully between the hose and the chimney using mineral wool.



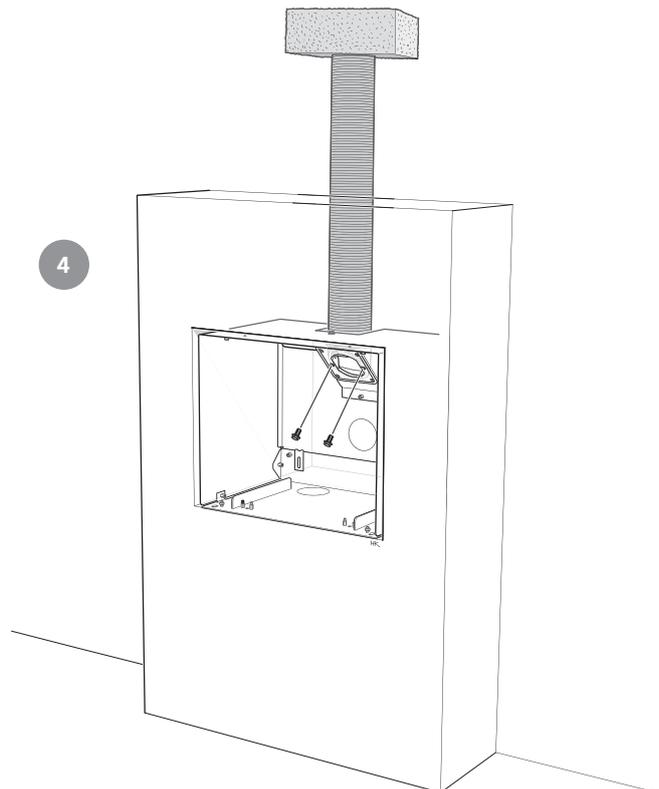
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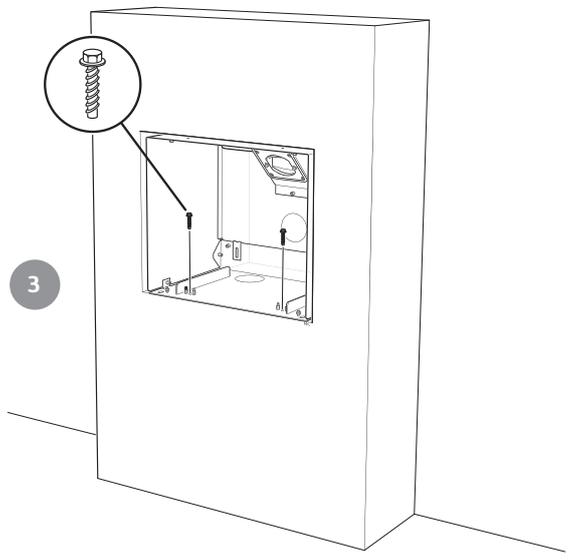
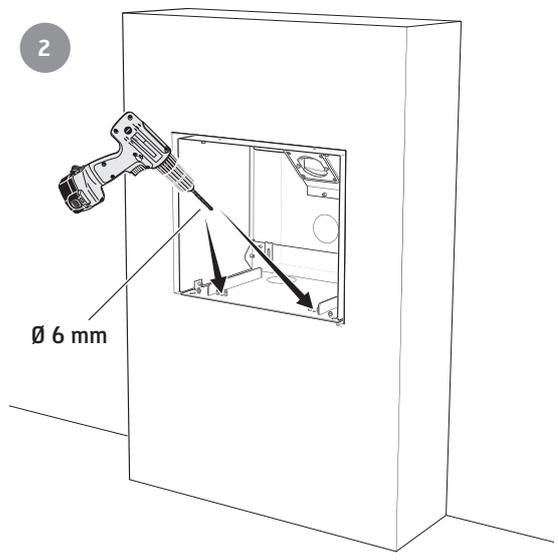
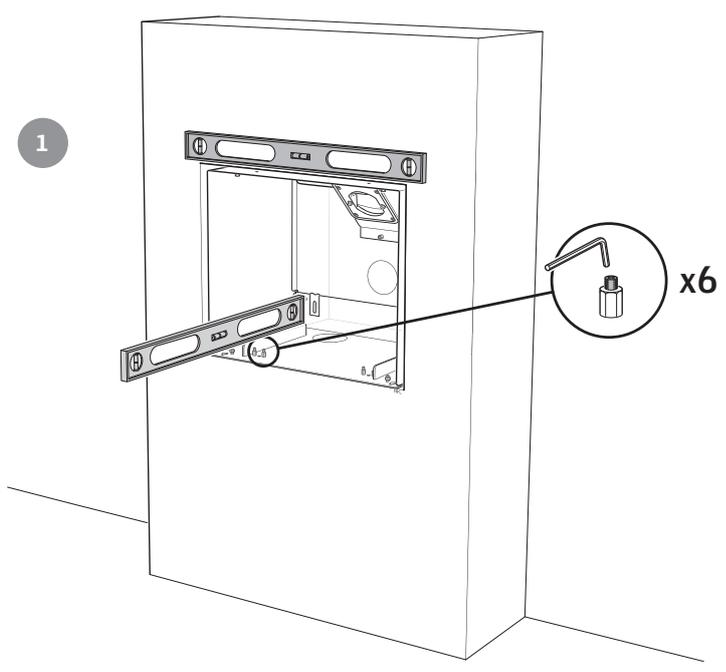


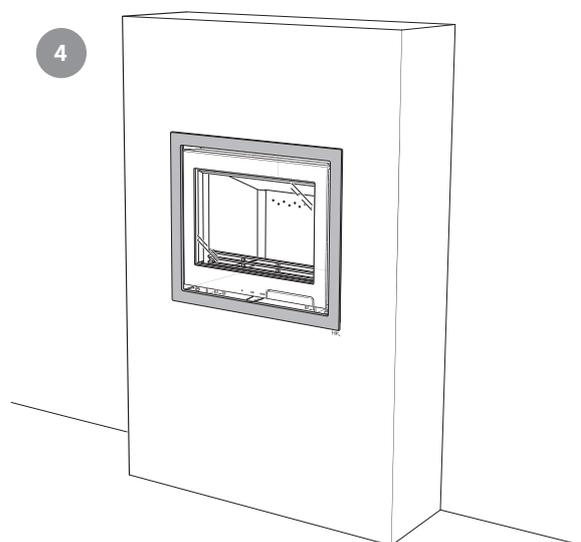
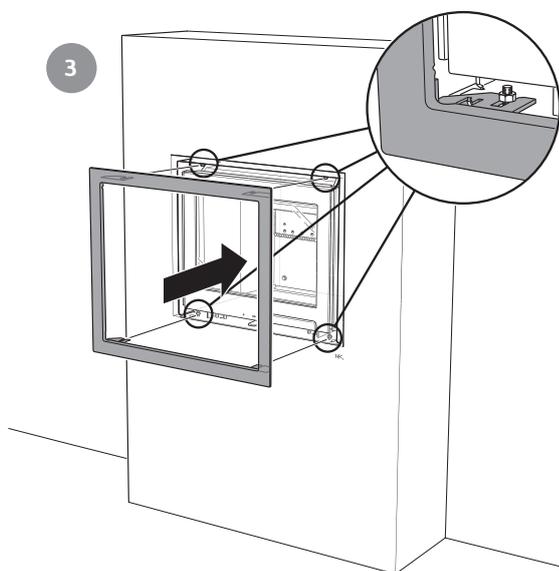
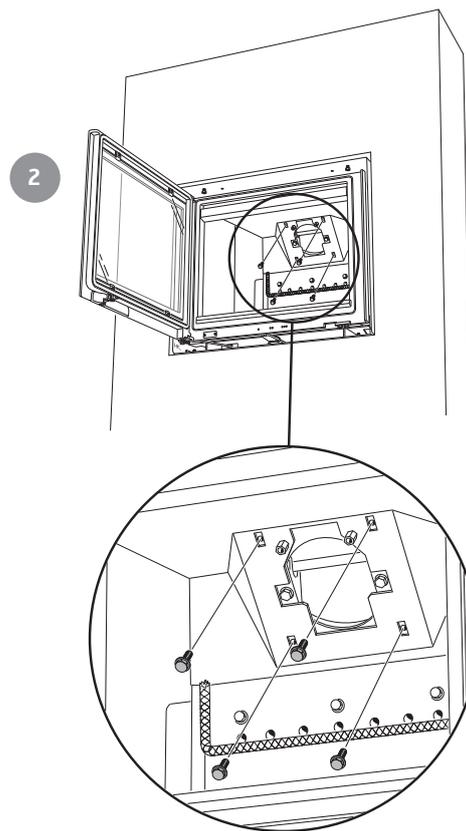
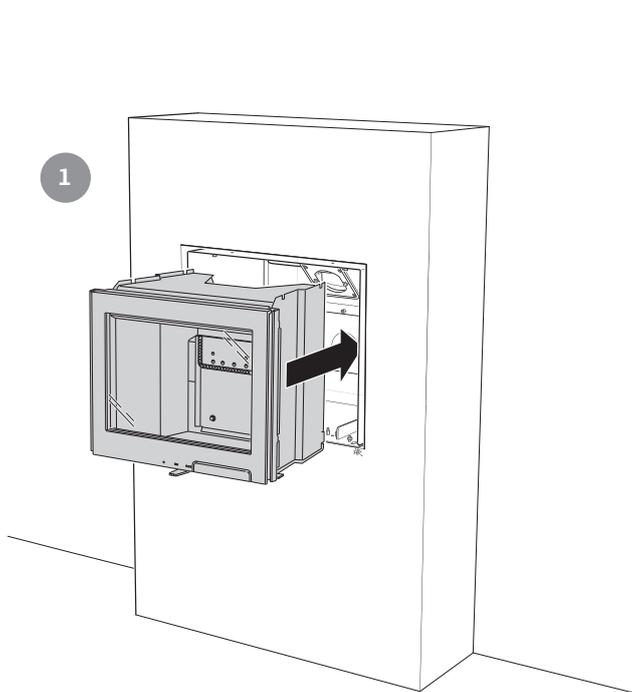
3



4







Reinstall the internal components in reverse order.

### Final inspection of the installation

It is extremely important that the installation is inspected by an authorised inspection body before the insert is used. Also read the "Lighting instructions" before lighting for the first time.



# Lighting instructions

## Lighting in the right way

Contura i6 is intended to produce secondary heating for the accommodation. It is important that the correct amount of wood is used, especially when lighting. If you are lighting the fire for the first time you should use a set of scales to see how much 1.5 kg kindling is. Also check what the normal and maximum weights look like.

The insert may only be lit with the door closed. Always open the door carefully and slowly to prevent blow back because of the changing pressure in the stove.

The function of the insert differs depending on the draft conditions in the chimney. Achieving the correct setting for the combustion air damper usually takes a few attempts.

### Correctly sized wood

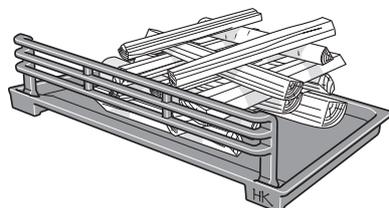
Note that if too little kindling is used when lighting, or if the wood is too thickly cut, the fire box will not reach the correct operating temperature. Incorrect lighting can lead to poor combustion with heavy sooting and may result in the fire going out when the door is shut.

Lighting logs: Finely chopped wood

Length: 25-33 cm

Diameter: 3-4 cm

Weight per lighting: 1.5 kg (approx. 12-15 finely chopped pieces)



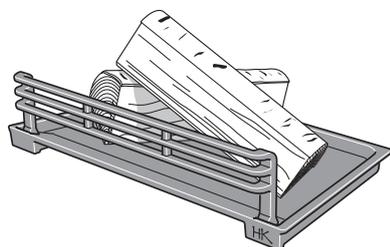
Feeding Wood: Split logs

Length: 25-33 cm

Diameter: 7-10 cm

Normal weight: 1.5 kg/hour (1-2 pieces per insertion)

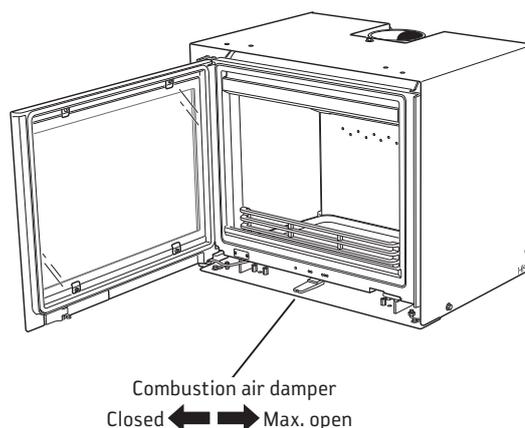
Max amount: 2,3 kg/hour (2-3 pieces per insertion)



### Lighting

If the house has mechanical ventilation, open a window near to the fire-place prior to lighting. Leave the window open for a few minutes until the fire has caught properly.

1. Open the combustion air damper completely.
2. Insert paper or firelighters and about 1.5 kg of thinly chopped kindling into the firebox. Stack the wood crosswise.
3. Light the fire.
4. Set the door to the lighting position, that is the door is positioned to create a gap of approx 10 mm between the door and the body.
5. When the fire has caught fully after approx 10-15 minutes, close the door completely.
6. A fresh load of logs should not be put on until the start-up fire has become a glowing bed of embers.



### Adding wood

1. Open the door a few centimetres and allow the vacuum in the firebox to equalise for a few seconds before opening the door fully.
2. Add one or two logs with a combined weight of approx 1.5 kg. Place one log diagonally and one parallel to the back plate. Then close the door. The combustion damper must be completely open for 5 minutes until the logs turn black and are burning thoroughly.
3. If slower combustion is then required, the supply of combustion air can be reduced. The nominal output of 5 kW is obtained when the combustion air damper is 50 % open and two logs are lit. In this operating position it is important that the air intake damper is fully open for the first 5 minutes so that the wood has time to burn properly before the supply of combustion air is reduced. A condition for regulating the output is a thick bed of embers and high temperature in the firebox. When the fire has died down to embers more wood should be added. The conditions for controlling combustion vary depending on the temperature in the combustion chamber and the draft in the chimney.

### Important!

It is important that the wood catches fire quickly. Quick lighting is achieved by opening the combustion air damper fully or by leaving the door ajar for a moment. Pyre lighting gives poor combustion and produces a lot of smoke and can cause quick gas ignition in the worst instance resulting in hearth damage.



## Not too big fires

Fires should not be too big. Large fires are uneconomical and they give off high flue gas temperatures that can damage the cassette and the environment. Recommended amount of wood for normal use is 1.5 kg/hour, with the maximum permitted amount of 3 kg/hour when lighting with chopped birch wood or other broad leaf wood with a moisture content of about 18 %. When lighting with the same wood amounts as above but with, for example, conifer wood, higher fireplace temperatures are achieved. The service life of the insert can be cut short if the fire is left at full combustion for long periods and, if the maximum permitted amount of wood is exceeded, parts in the insert can become damaged thus voiding the warranty.

## Choosing fuel

All types of wood, such as birch, beech, oak, elm, ash, conifers and fruit trees can be used as fuel in the insert. Different types of trees have different densities, the greater the density of the wood the greater the energy value. Oak, beech and birch have the highest density.



## The wood's moisture content

Fresh wood is about 50 per cent water. Some of the water circulates freely between the fibres and some of the water is bound in the cells. The wood must always be dried so that the free water evaporates. The timber is ready for use when the moisture content has fallen below 20 %. If wood with a higher moisture content is lit, a large part of the energy content of the wood is used boiling off the water. If the wood is damp, the combustion is also poor, layers of soot and tar build up in the chimney and could, at worst, lead to a chimney fire. In addition, it causes the glass of the stove to soot and may cause discomfort to those living nearby.

To ensure thoroughly dry wood, the wood should be cut in the winter and stored, well aired, under a roof. Never cover the woodpile with a tarpaulin to the ground. The tarpaulin will then act as a sealed cover and the wood will be prevented from drying. Always store a small amount of wood indoors for several days before use, so that the surface moisture has time to evaporate.

## Do NOT burn the following

Under no circumstances may pressure impregnated wood, painted or glued wood, chipboard, plastic or colour brochures be used as fuel. All these materials can create hydrochloric acid and heavy metals that are damaging both to the environment and the hearth. Hydrochloric acid can also attack the steel in the chimney or the mortar in a stone built chimney.

# Maintenance

The glass may become sooty with use, even if lit with dry wood with a moisture content of 15-20%. Regular cleaning with dry paper is usually sufficient to keep it clean. If the soot has been on the glass for a long time dip the damp paper into the ashes and wipe clean. Ashes and water will remove the soot. This is the only cleaning method we recommend. Detergents and special soot removers/fireplace glass cleaner are available from supermarkets, DIY shops and local stove dealer, we do not recommend these. Never use cleaning agents that contain abrasives or that have a corrosive effect on printed or painted glass. These may damage the glass/paintwork. Never use cleaning agents that contain sodium hydroxide. These have a corrosive effect on sealing strips. When emptying the ash, ensure that there are no glowing embers. The ash must be stored in a fireproof container with a lid for at least one week before being disposed of.

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Cast iron parts are cleaned using a steel brush.

It is important from a combustion point of view to check gaskets, as worn gaskets hinder combustion when the stove draws "extra air".

Painted parts of the insert can be cleaned using a damp cloth, with a small amount of detergent, if necessary. Damage to painted parts, e.g. small scratches, can be rectified with Contura touch-up paint. Contact the dealer.

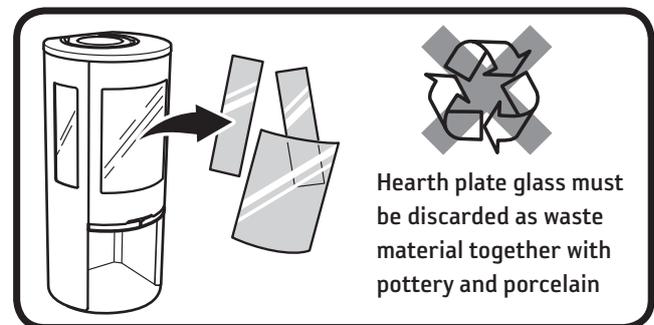
Parts located near the actual seat of the fire may require replacing. Examples of such parts are the hearth surround. The service life of these parts depends on how much and how the insert is used.

## When the insert is new

When new, the insert may emit an odour due to excess paint and oil coating that may remain on the panels. The odour will disappear completely after several fires.

## Managing waste

The insert packaging consists of cardboard, wood and a small amount of plastic. The materials must be sorted and recycled.



# Possible causes of malfunctions and how to rectify them

## Poor draft in the insert after new installation

- Check that the chimney length meets Contura's recommendation, which is at least 3.5 m.
- Check that there is nothing in the chimney to restrict the smoke and that no nearby buildings or trees affect the winds around the chimney.
- Check the chimney area (applies to existing chimneys). The area must be 120–175 cm<sup>2</sup>.

## It is difficult to light the fire and the fire dies after a short time

- The wood may not be dry enough, check the wood.
- Another reason is that there may be negative pressure in the house, for example when using a kitchen extractor fan or other mechanical ventilation. Open a window near the insert before lighting the fire. Also try lighting some newspaper and holding it up inside the firebox to get the draft going.
- The supply air duct from outdoors can be partially or totally blocked. Remove the hose and try test lighting with combustion air from the room.

Check that the combustion air damper is in the correct position, see the instructions

- The smoke outlet of the insert may be blocked with soot, which can occur after sweeping. Lift the smoke baffle out and check.
- Finally, go through the lighting instructions again. Perhaps the amount of kindling was too small and therefore the base embers were too weak and cold to light the next load of wood.

## Abnormal amounts of soot form on the glass

There is always a certain amount of soot on the glass and this is added to with each lighting. Soot on the glass is caused by three things:

- The wood is damp, which causes poor combustion and generates a lot of smoke as a result.
- Too low temperature in the firebox, which causes incomplete combustion and poor draft in the chimney.
- Handling is not correct, for example the door was not in the lighting position for 15 min.

Check the moisture content of the wood, ensure that you have good base embers and go through the lighting instructions one more time.

## Smoke odour around the insert for periods

This can occur when wind blows down the chimney and most often occurs when the wind is from a particular direction. Another reason could be that the door was opened when there was a lot of flame.

## Painted parts have become discoloured

If painted parts have discoloured it is due to excessive temperature in the firebox. The reason for the excessive temperature can be that the maximum amount of wood has been exceeded, inappropriate fuel has been used (for example building waste, large quantities of finely chopped off cuts). The warranty does not cover damage of this type.

If a problem occurs that you cannot rectify yourself, contact the dealer or a chimney sweep.

We hope that these lighting tips give you enjoyable, economical and problem free use of your Contura insert.

## SWEEPING

Sweeping the chimney ducts and chimney connections should be carried out by a chimney sweep. Sweep the cassette by scraping and/or brushing. A soot vacuum cleaner is most appropriate however.

If a chimney fire occurs or is suspected, the combustion damper and the door must be closed. If necessary, contact the fire brigade to extinguish it. The chimney must always be inspected by a chimney sweep after a chimney fire.



- During operation, certain surfaces of the insert become very hot and can cause burn injuries if touched.
- Also, take heed of the strong heat radiated through the door glass.
- Placing flammable material closer than the safe distance indicated may cause a fire.
- Smoulder combustion can cause quick gas ignition with the risk of damage to property and personal injury.
- The ash-pan must be emptied when it is full. If this is not done, the air supply can become blocked, resulting in poor function. In serious cases, ash can find its way out through the damper.
- Modifications to the stove must not be carried out by unauthorised persons.

# Contura

NIBE AB · Box 134 · SE-285 23 Markaryd · Sweden  
contura.eu

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